

# ***Future Prospects for Electron Colliders***

ICHEP2000 (Osaka)  
Parallel Session (PA-13)

Nobu Toge (KEK)

## **Task assigned to this speaker is -**

to give a talk encompassing both

- the status of current development on electron linear colliders (LC) and
- some description of technological developments relevant to the longer term future

## **Specifically, the speaker will present the following -**

1. Introduction
2. Review of R&D work for near-future LCs: Tesla, NLC, JLC, CLIC
3. 90 GHz studies
4. Additional Remarks
5. Conclusions

## **Special thanks to -**

S.Holmes, I.Wilson, R.Brinkmann,  
R.Siemann, H. Henke, colleagues from  
KEK, SLAC and FNAL.

## 1. Introduction

- Everyone knows that the size of e+e- storage rings L(ring) has to grow as:

$$L(\text{ring}) \sim E_{CM}^2$$

towards higher  $E_{CM}$ , for compensating increased amount of synchrotron radiation energy loss. On the other hand, in case of linear colliders (LC):

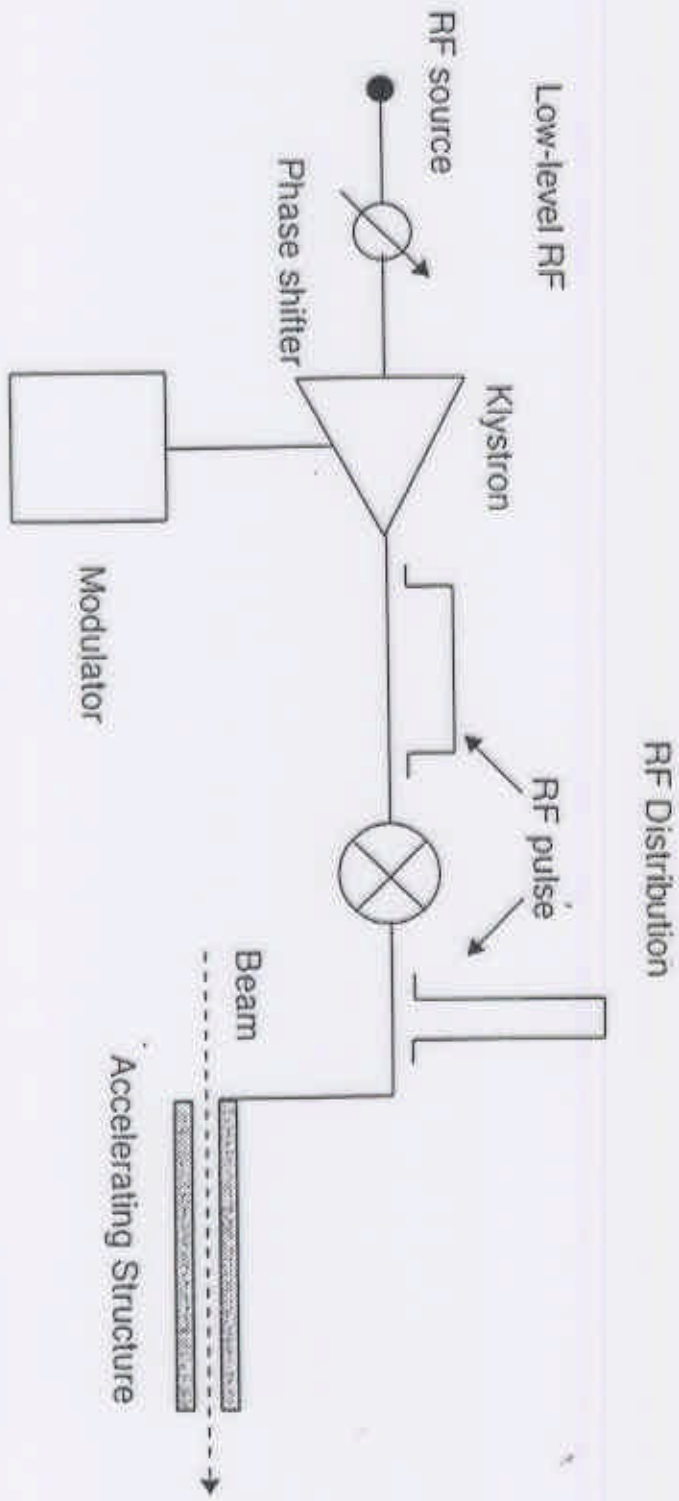
$$L(\text{LC}) \sim E_{CM}$$

Hence, at some point, LC should become economically a more viable HE solution. In fact, it looks like post-LEP e+e- machines already had better be an LC

Circumference(LEP)	=	approx 30 km
Site length (500 GeV LC)	=	approx 20 km

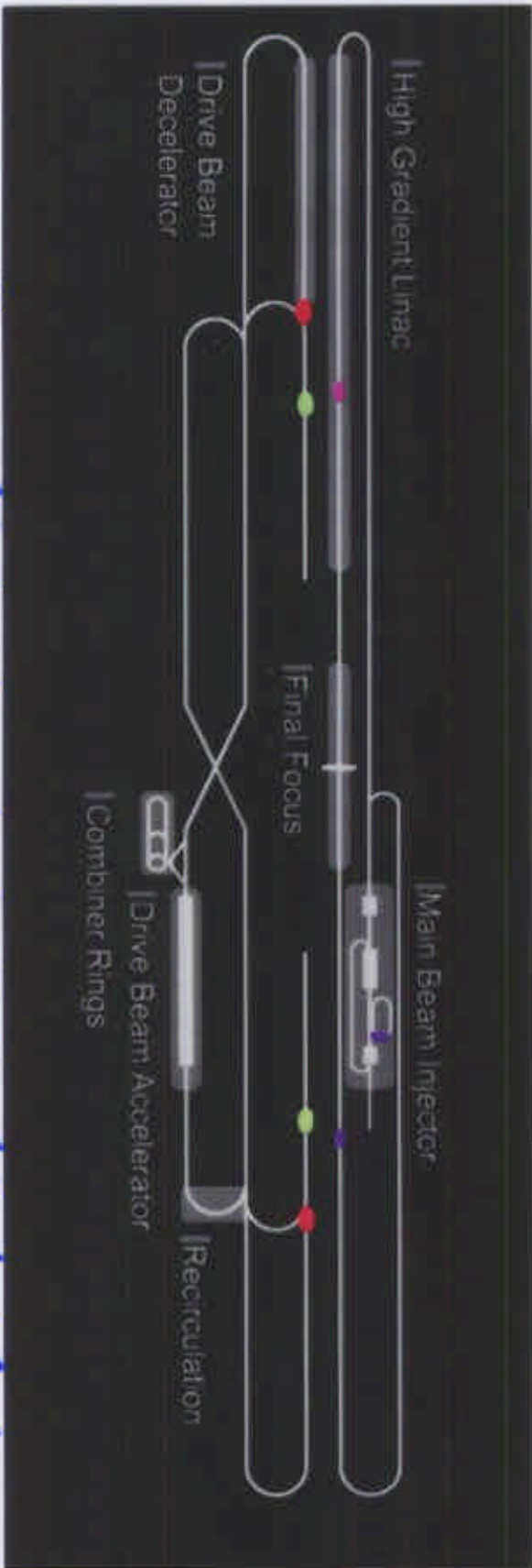
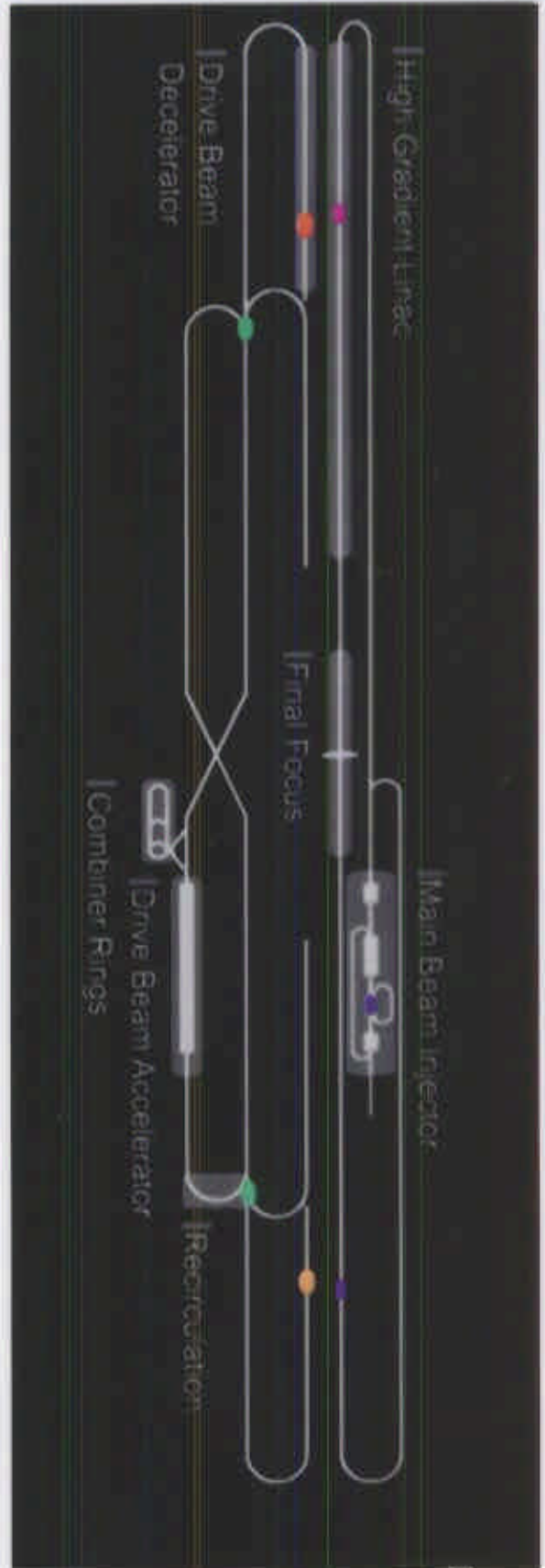
- Linac is a device that converts AC wall-plug power into kinetic energies of the beam particles that are to be accelerated.

Accelerating structures / cavities with 50 ~ 60 Hz resonant frequencies are not too attractive, so we go to high RF.









<http://www-slsdnt.slaac.stanford.edu/sld/tble/>

- High-power RF for use at a linac is created via an interaction of high-current electron beam with surrounding cavities -

**Klystron** - a vacuum tube which conceptually resembles a triode.

Working models exist for RF of a few hundred MHz up to 10 - 20 GHz.

**Two-beam Accelerator** - Pick-up the power from the "drive beam" accelerator and feed it into the "colliding beam" accelerator.

Considered an attractive option for ~ 20 GHz or above.

- Beam acceleration takes place in "accelerating structures", which are basically a series of resonant cavities. The frequency and phase of resonant RF are arranged, so as to precisely match the travel of accelerated beam.

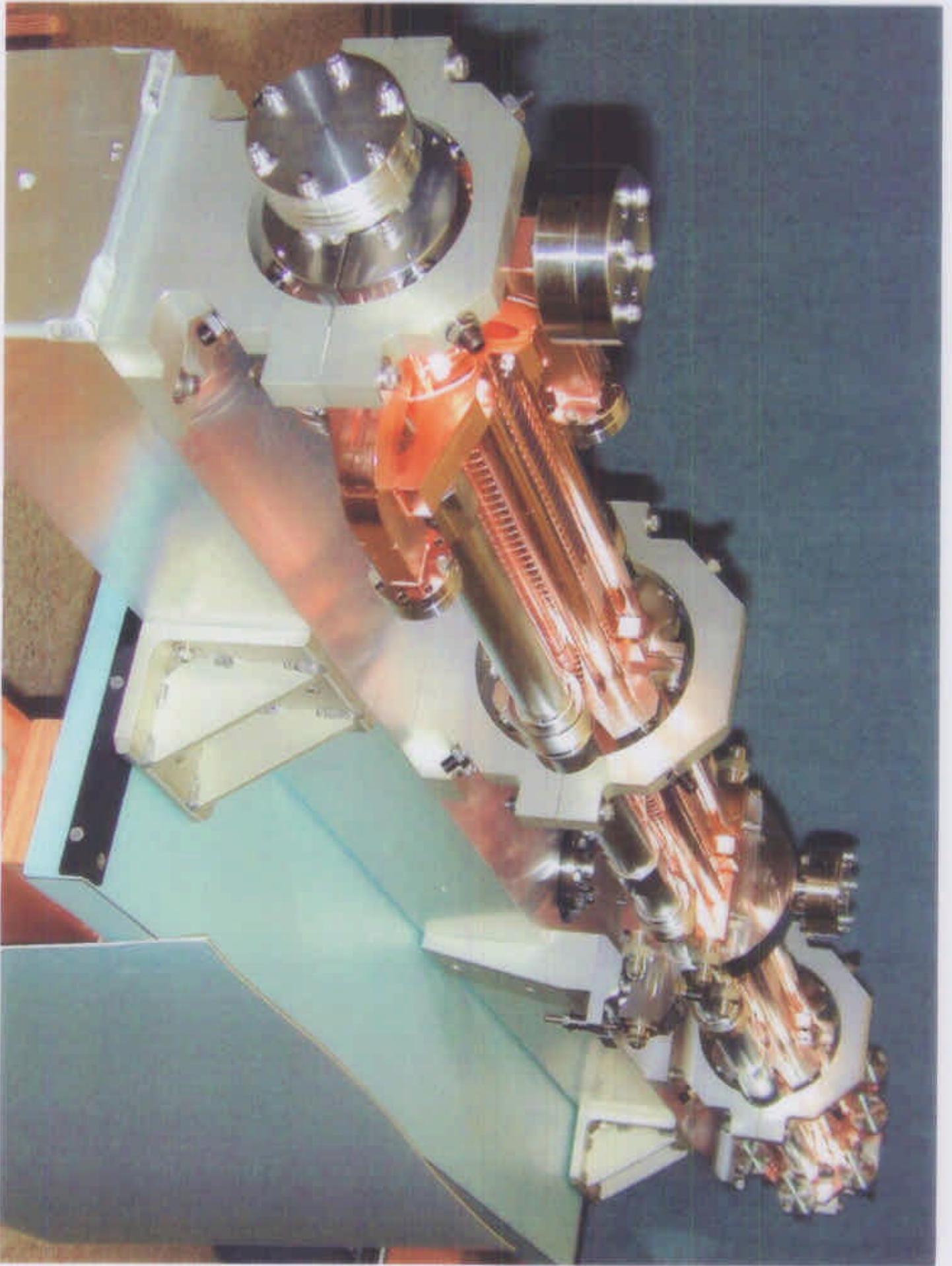
**Room-temperature copper structures** - Conventional or diamond-turning machining. Higher freq RF choice is considered preferable for improved power efficiency and robustness against discharges (at the expense of more challenging fab + assembly tolerance).

Use at: a few up to 30 GHz or more.

**Superconducting structures** - Special material and careful shaping + assembly process. Considered attractive for good power efficiency.

Use at: Below ~ 1 GHz.





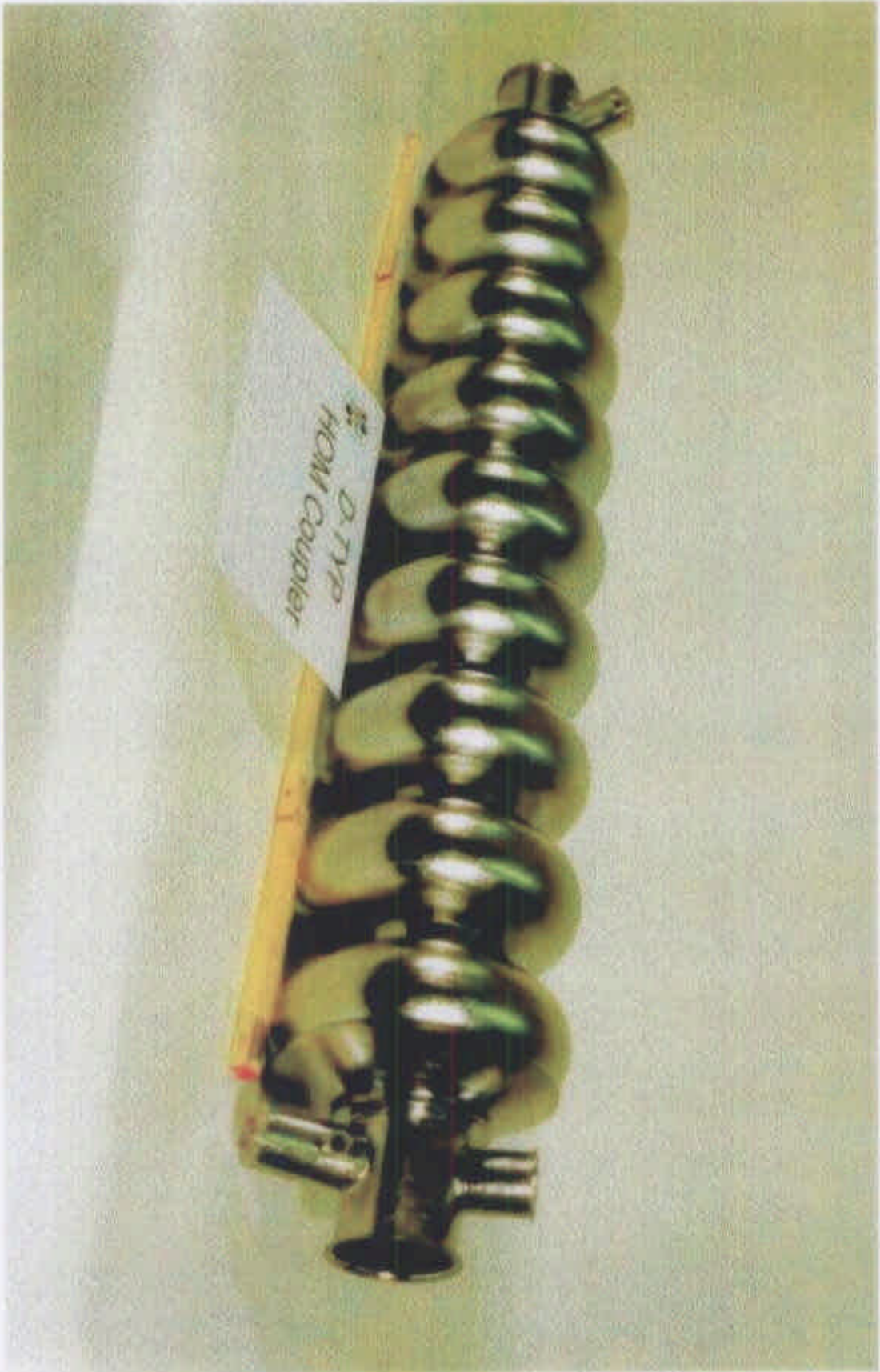
10100

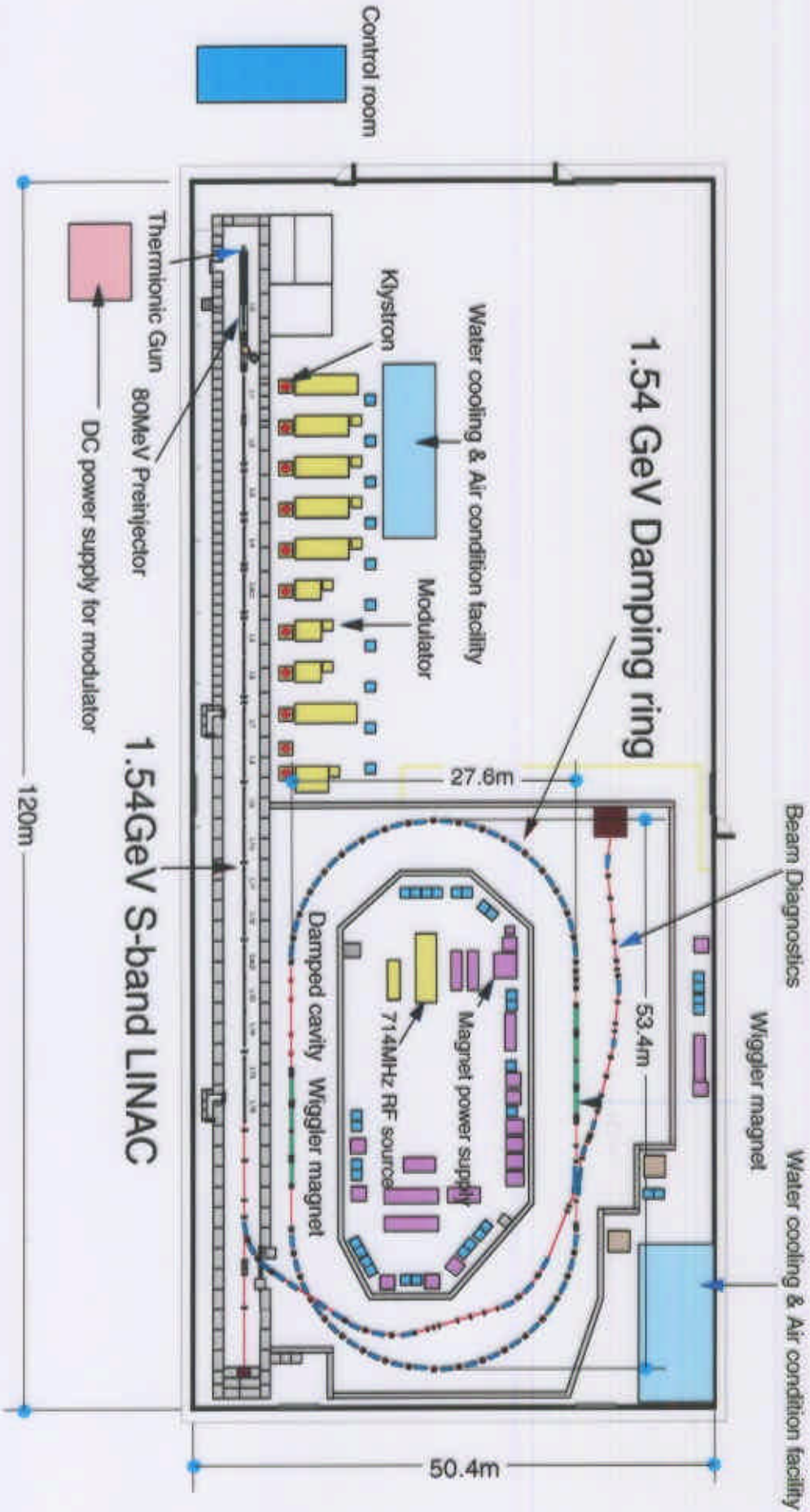
2011

10100

2011



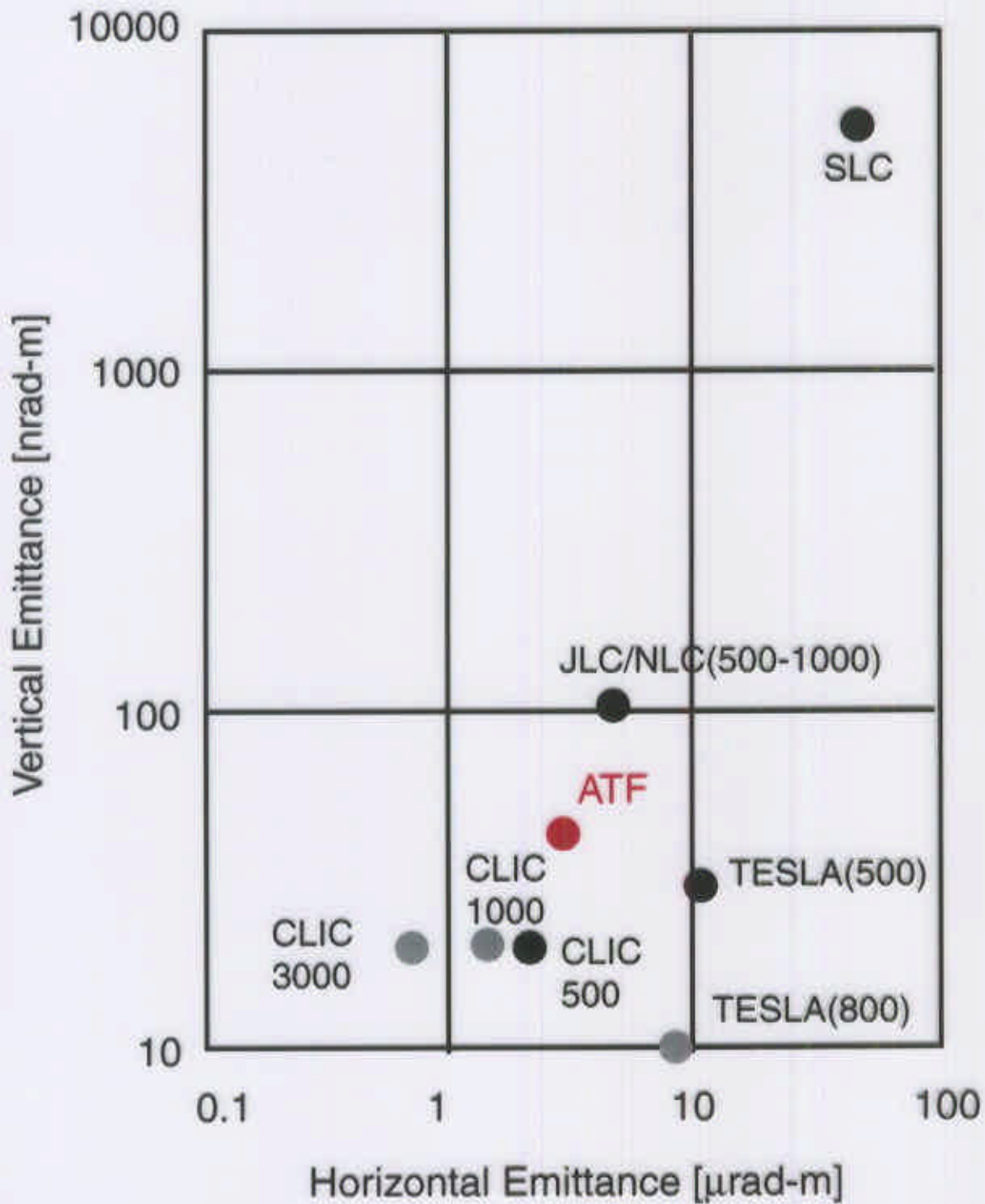




ATF AT KEK.

$\delta x \approx 1.4 \times 10^{-9} \text{ m. rad}$   
 $\delta y \approx (2-3) \times 10^{-11}$   
 $\delta z \approx 24 \text{ m}$

### Normalized beam emittances in Linear Colliders



**ATF** at KEK has basically demonstrated the feasibility of producing ultra-low emittance beams, although it has remaining issues to address in higher intensity, multi-bunch beam operation in coming years.



## Luminosity Formula

$$\mathcal{L} = f_{\text{REP}} \frac{N_B N^+ N^-}{4\pi \sigma_x \sigma_y} H_D$$

$$\propto \frac{P_{\text{AC}} \eta_{\text{AC} \rightarrow \text{RF}} \eta_{\text{RF} \rightarrow \text{BEAM}}}{E_{\text{CM}}} \sqrt{\frac{\mathcal{L}_B}{\epsilon_y}} H_D$$

(Keep  $\mathcal{L}_B \sim 2 - 4\%$ )

$H_D \sim 1.8$  Typically



<http://www.slac.stanford.edu/xorg/ilc-trc/ilc-trchome.html>

(Case: ECM = 500 GeV)

	TESLA	JLC(C)	JLC/NLC(X)	CLIC
Accelerator	S.C.	N.C.	N.C.	N.C./2-beam
RF freq [GHZ]	1.3	5.7	11.4	30
Eacc [MV/m]	22	34	55	150
N(elec) / Bunch [ $10^{10}$ ]	2	1.11	0.95	0.4
N(bunch) / Beam	2820	72	95	154
Bunch spacing [ns]	337	2.8	2.8	0.67
Bunch train length	950 $\mu$ s	202 ns	270 ns	103 ns
Beam Emittance [ $10^{-6}$ m]	10 / 0.03	3.3 / 0.05	4.5 / 0.1	2 / 0.02
x / y beam size at IP [nm]	553 / 5	318 / 4.3	330 / 4.9	202 / 2.5
z beam size [mm]	0.4	0.2	0.12	0.03
Two-linac length [km]	30	16	10.5	4.6
AC power to make RF [MW]	95	130	100	100

SLC had been running an S-band linac (2.9 GHz) at  $\sim$  17 MV/m.

## ***Introduction (Continued)***

A few remarks -

- All require multi-bunch beams with ultra-low emittance to be accelerated; so some kind of damping rings is a must.
- All require bunch lengths much shorter than 1 mm to be accelerated in main linacs, because of the very small  $\beta_y^*$  at IP. Thus, some kind of bunch length compression or a bunch source with short bunch length is a must.
- The required scale of the infrastructure for supporting an LC facility is roughly comparable to that of LEP (or maybe somewhat bigger). It is not too crazy.
- However, the precision that is required in construction + operation of the complex RF systems (beam control systems, also) is far more substantial than any existing accelerator facilities. It may appear crazy to some.
- Despite major technical challenges, the R&D teams worldwide have been making steady progress. No fundamental impossibility of an LC with  $E_{CM} = 500 - 1000$  GeV has been proven. So, we keep working.



## 2A. TESLA

- The low RF losses on the S.C. cavity walls lead to -

- High conversion eff of AC --> beam power
- Long RF pulses allow many bunches spaced wide apart, which means

Head-on collision possible  
Fast bunch-to-bunch orbit feedback.

- SC choice favors lower RF freq for increased shunt impedance (quite contrary to NC cases), so picked up 1.3 GHz.

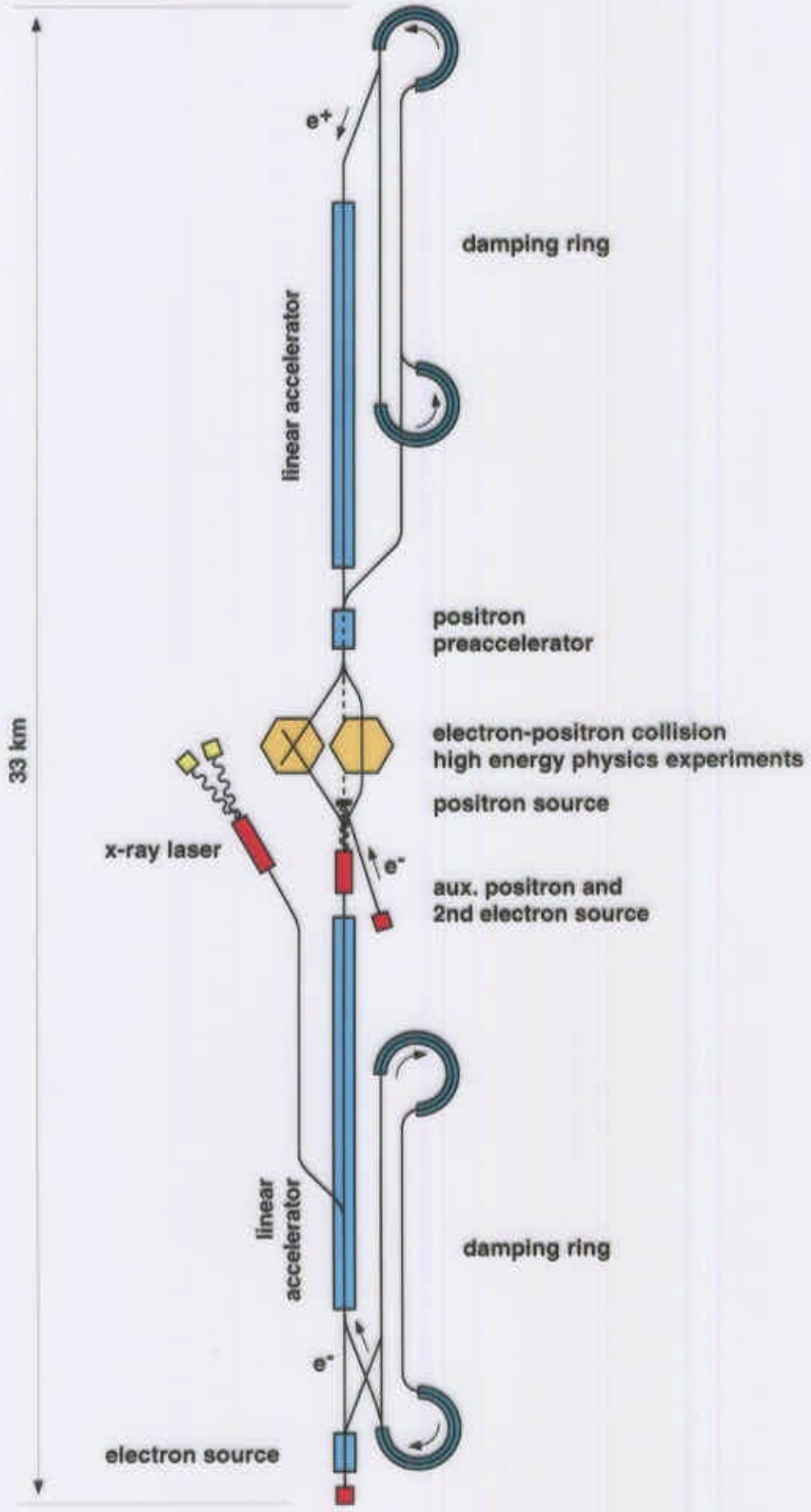
- As an advantage transverse wake is also reduced at lower RF freq.

- SC cavity R&D

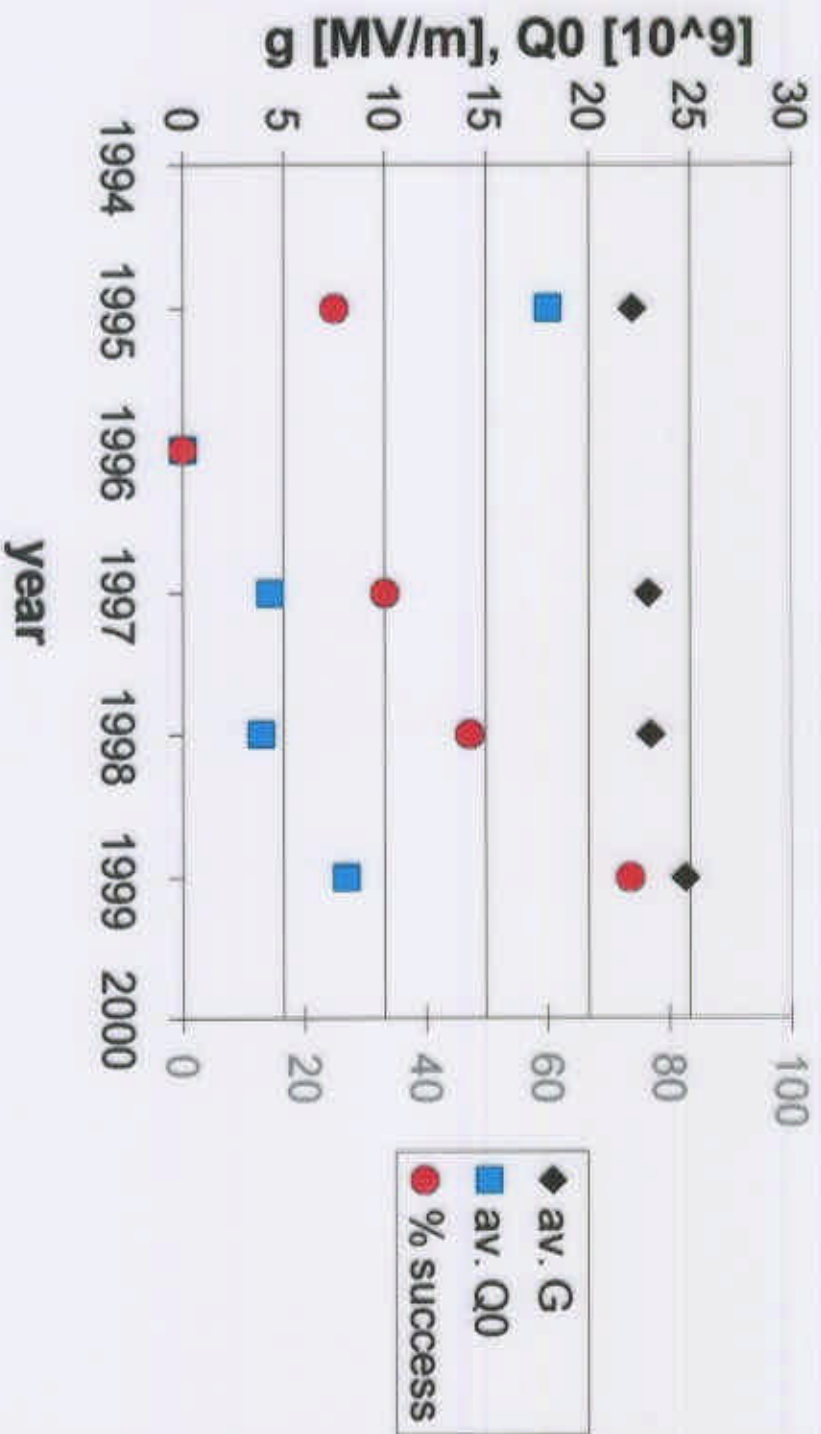
- Steady progress in achieved  $E_{acc}$  (majority > 15 MV/m, many > 20 MV/m) vs  $Q$  ( $3 - 10E10$ ) in 9-cell cavities.
- "Superstructure" concept (4 x 7-cell cavities fed by a single coupler, rather than 3 x 9 fed by three couplers) for reduced cavity-cavity spacing (better packing factor) and reduced number of coupler components.

	TESLA-500	TESLA-800
acc. gradient [MV/m]	22	35
AC power [MW]	100	160
$t_{\text{pulse}}$ [ $\mu\text{s}$ ]	950	860
# bunches $n_b$ /pulse	2820	3570
bunch spacing $\Delta t_b$ [ns]	337	241
rep. rate $f_{\text{rep}}$ [Hz]	5	4
$N_e$ /bunch [ $10^{10}$ ]	2	1.4
$\epsilon_x / \epsilon_y$ (@ IP) [ $10^{-6}\text{m}$ ]	10 / 0.03	8 / 0.015
beta at IP $\beta_{xy}^*$ [mm]	15 / 0.4	15 / 0.3
spot size $\sigma_x^* / \sigma_y^*$ [mm]	553 / 5	391 / 2.4
bunch length $\sigma_z$ [mm]	0.3	0.3
beamstrahlung $\delta_B$ [%]	3.3	4.7
Disruption $D_y$	25	32
lumin. $L$ [ $10^{34} \text{cm}^{-2}\text{s}^{-1}$ ]	3.4	4.2

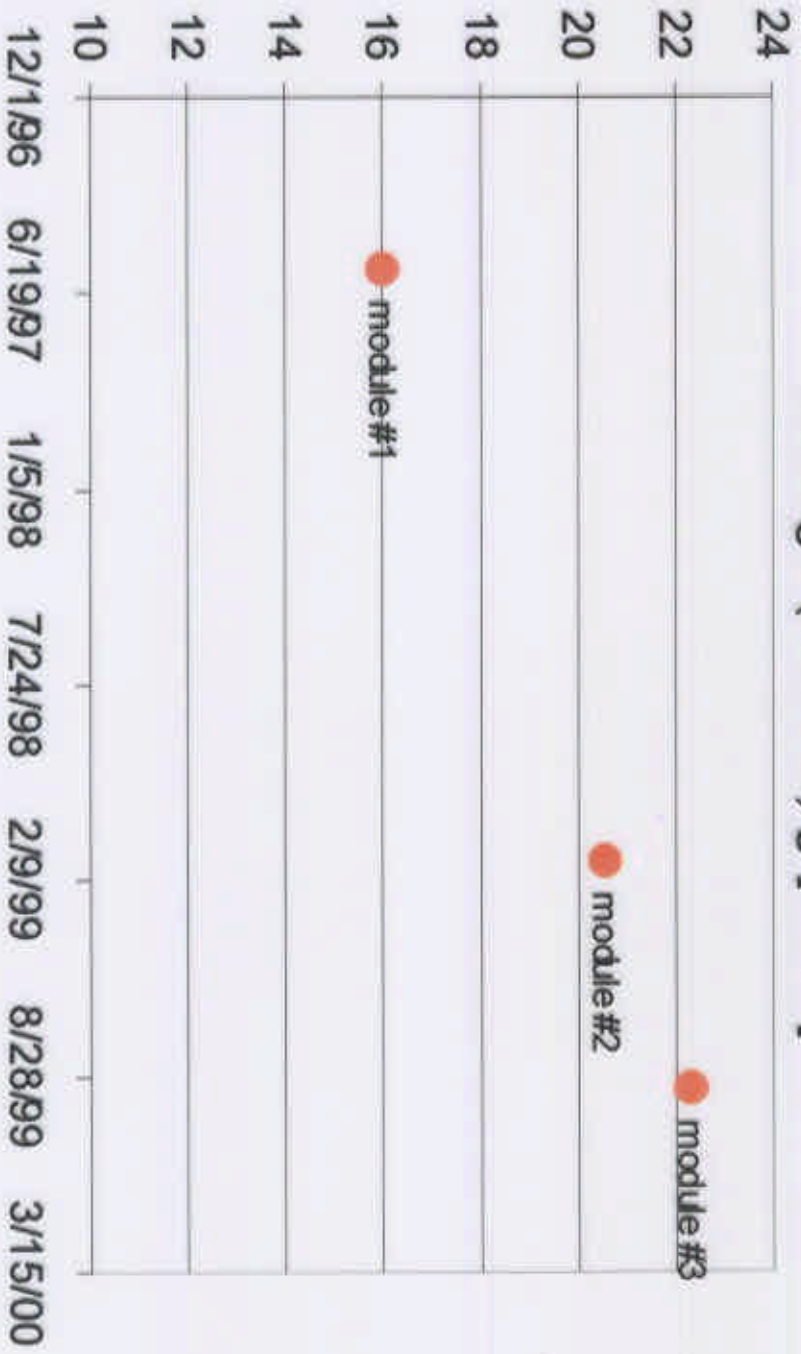




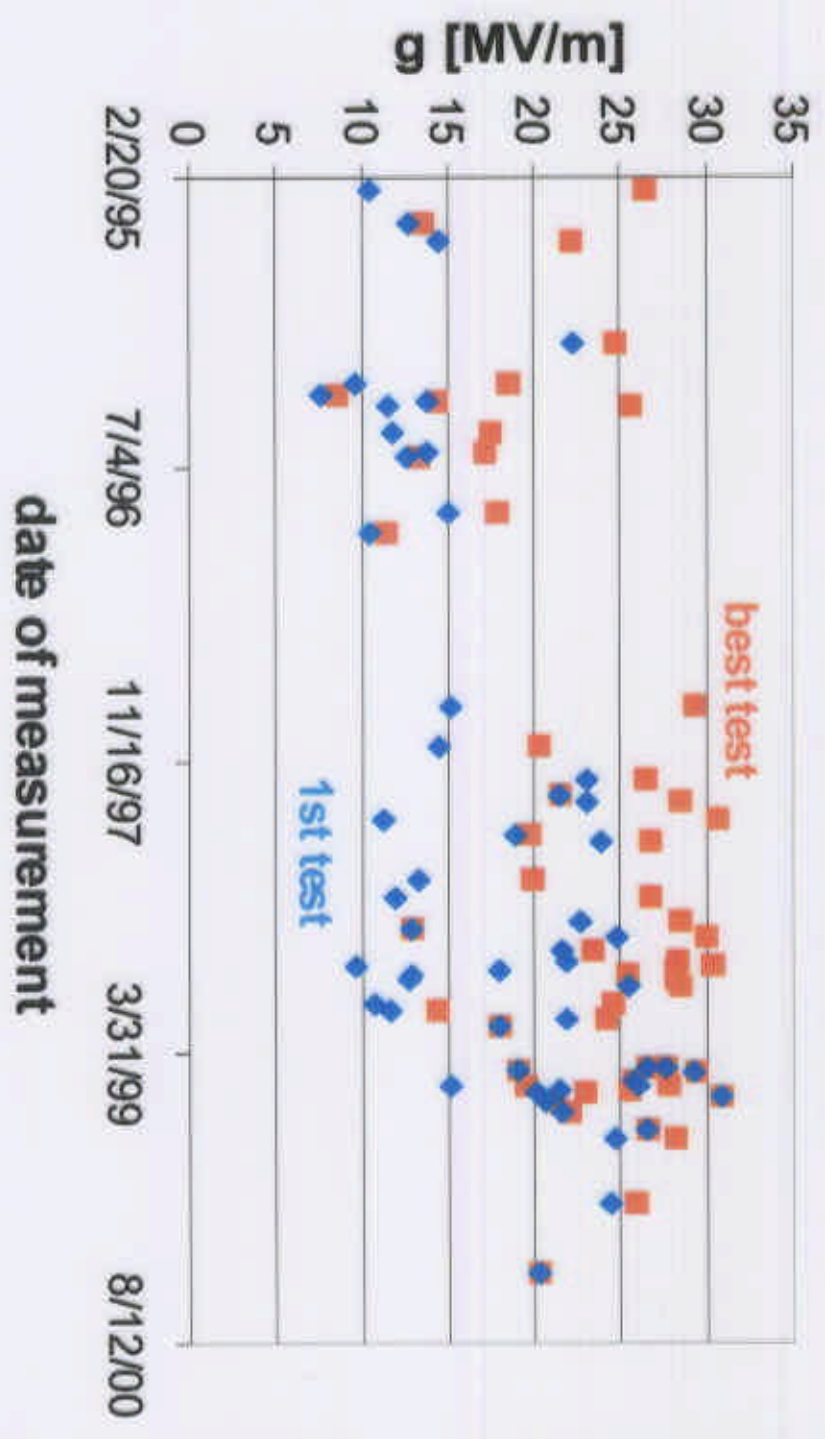
## 1st test, all cavities with $g > 20\text{MV/m}$



module test with beam at TTF-linac:  
average (8 cav.'s) g [MV/m]



### CW-cavity tests, 1st and best results







## 2B. JLC C-band Option

C-band = 5.6 GHz.  
Eacc ~ 40 MV/m

Fast-track R&D has been possible thanks to relatively straightforward (if not trivial) extrapolation from the S-band technology, plus hard work.

### Modulator :

350 kV, 2.6  $\mu$ s, Eff = 52.4 % achieved  
New model with Eff > 60 % in design

### Klystron:

Solenoid focussing type:  
50 MW, 2.5  $\mu$ s, 50 Hz, 3 tubes so far.  
#2 model running > 3000 hrs.  
All successful.

PPM focussing type:  
First model built in 1999 - 2000.  
Test to start in July 2000.

### RF Pulse Compression:

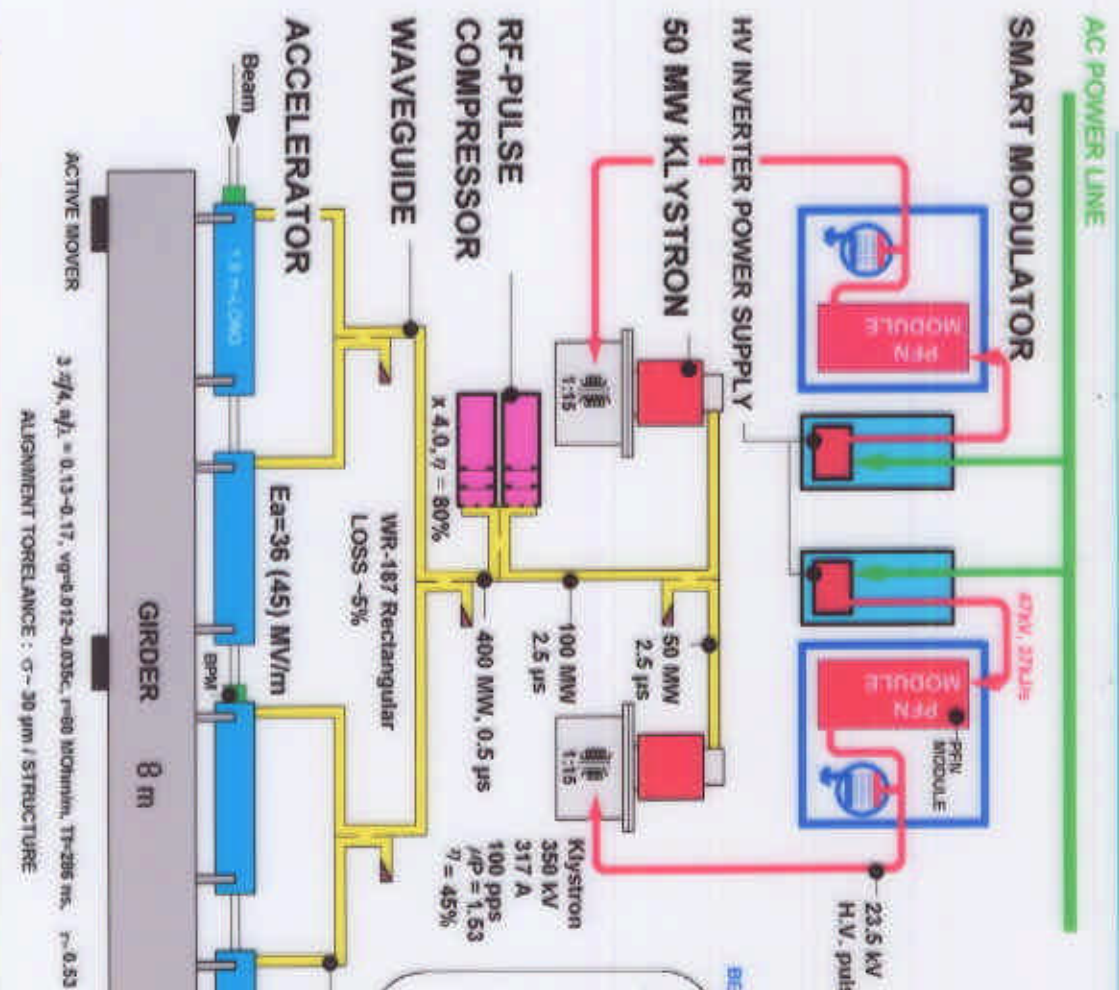
Disk-loaded SLED (SLED-III)  
Gain = 3.25, Eff = 65 % in cold-model.  
High-power testing under planning.

### Accelerating Structure:

Choke-mode-type for superior HOM suppression.  
Encouraging result at SLAC ASSET testing.  
High-power testing required.

# C-band LINAC RF-SYSTEM LINEAR COLLIDER

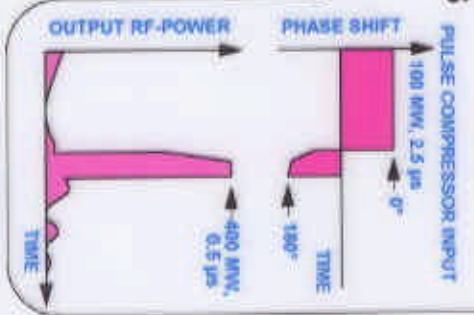
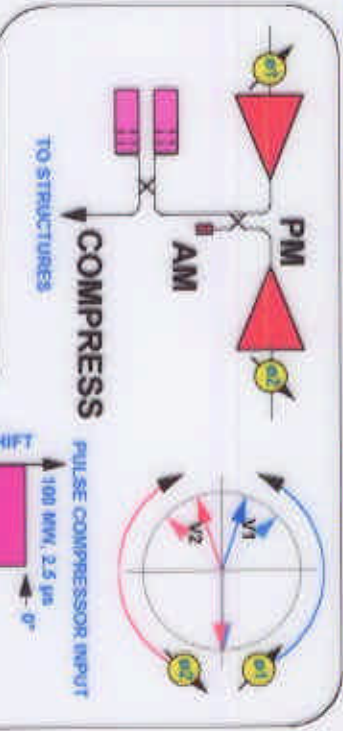
C-band LC



5712 MHz,  $\sqrt{S} = 500$  GeV FOR TWO LINACS

RF-SYSTEM	: 1789	UNITS
MODULATORS	: 3560	
KLYSTRONS	: 3560	
ACC. STRUCTURES	: 7120	
ACTIVE LENGTH	: 12.8	KM
WALL-PLUG POWER	: 130	MW

BEAM LOADING COMPENSATION USING PHASE -TO-AMPLITUDE MODULATION



Linear Collider

By T. Shimlake (KEK)

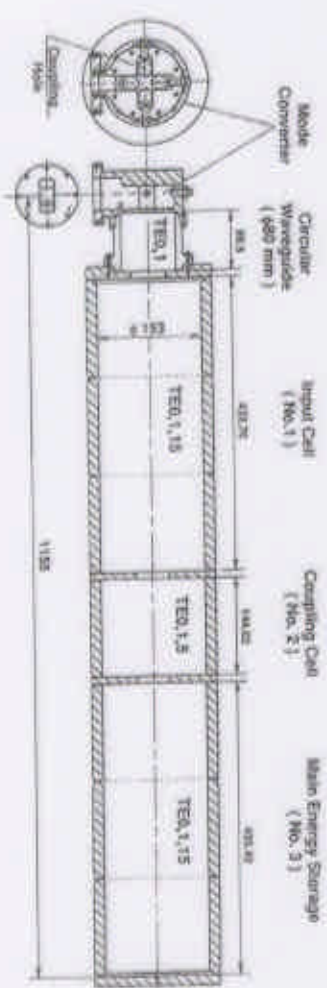
Source: KEK, KEK-TR-99-01, KEK-TR-99-02



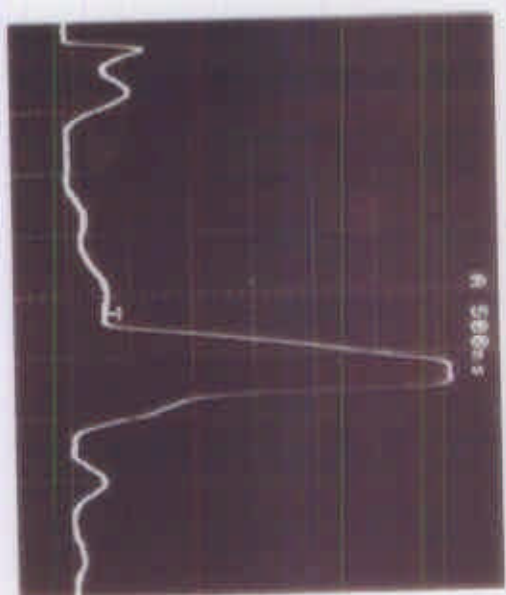
# New Type RF Pulse Compressor

Cold Model Test, 1997

## 3-cell Compressor Cavity (1 meter long)



## Compressed Pulse

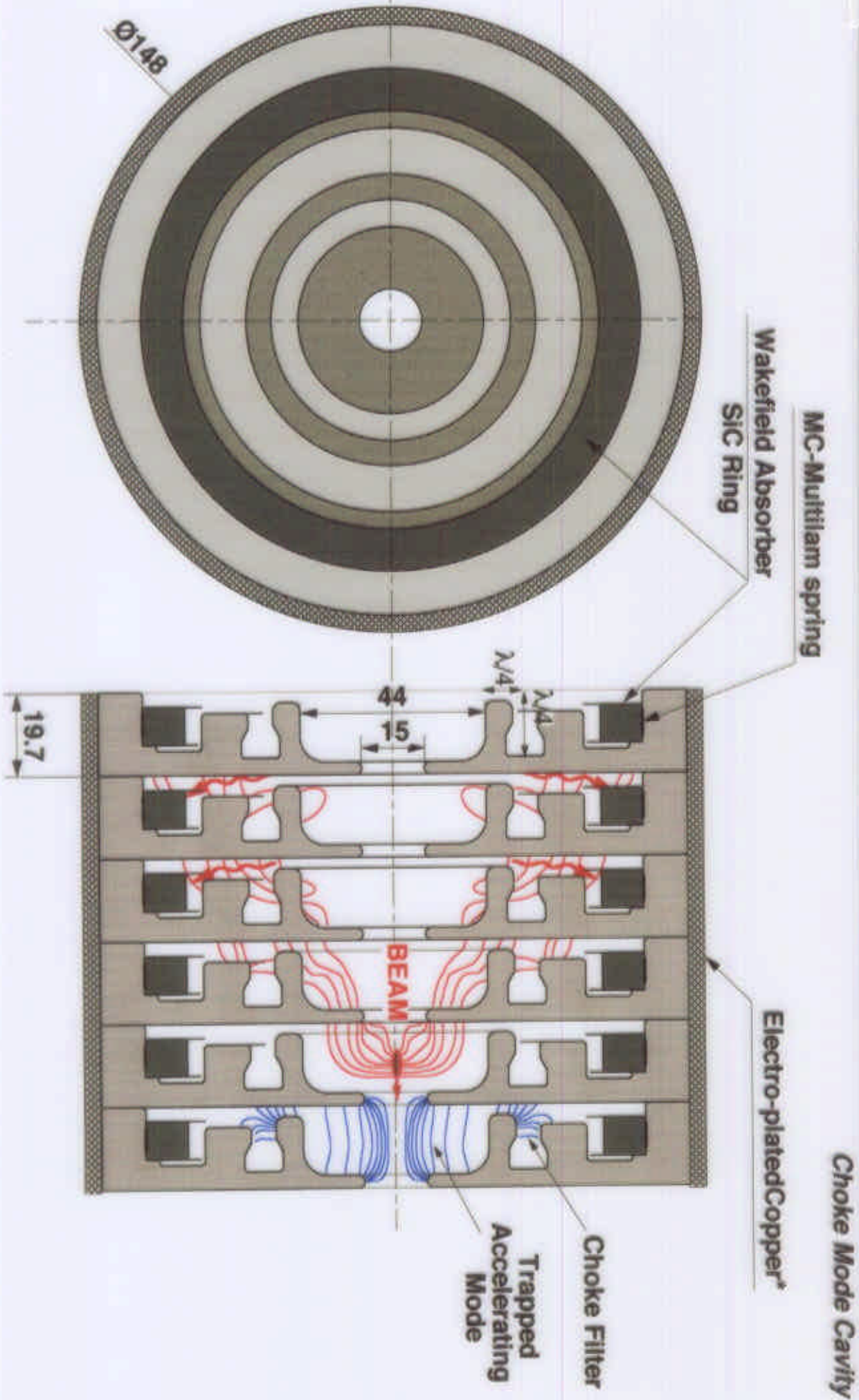


( Gain 3.4 )

## Flat top detail.



# C-band HOM Free Accelerating Structure





# C-band Accelerating Structure

Choke-Mode Cavity



Sic Loads

Full Scale Structure  
1.8 m long



Matsumoto-type  
Input Coupler



RF-BPM



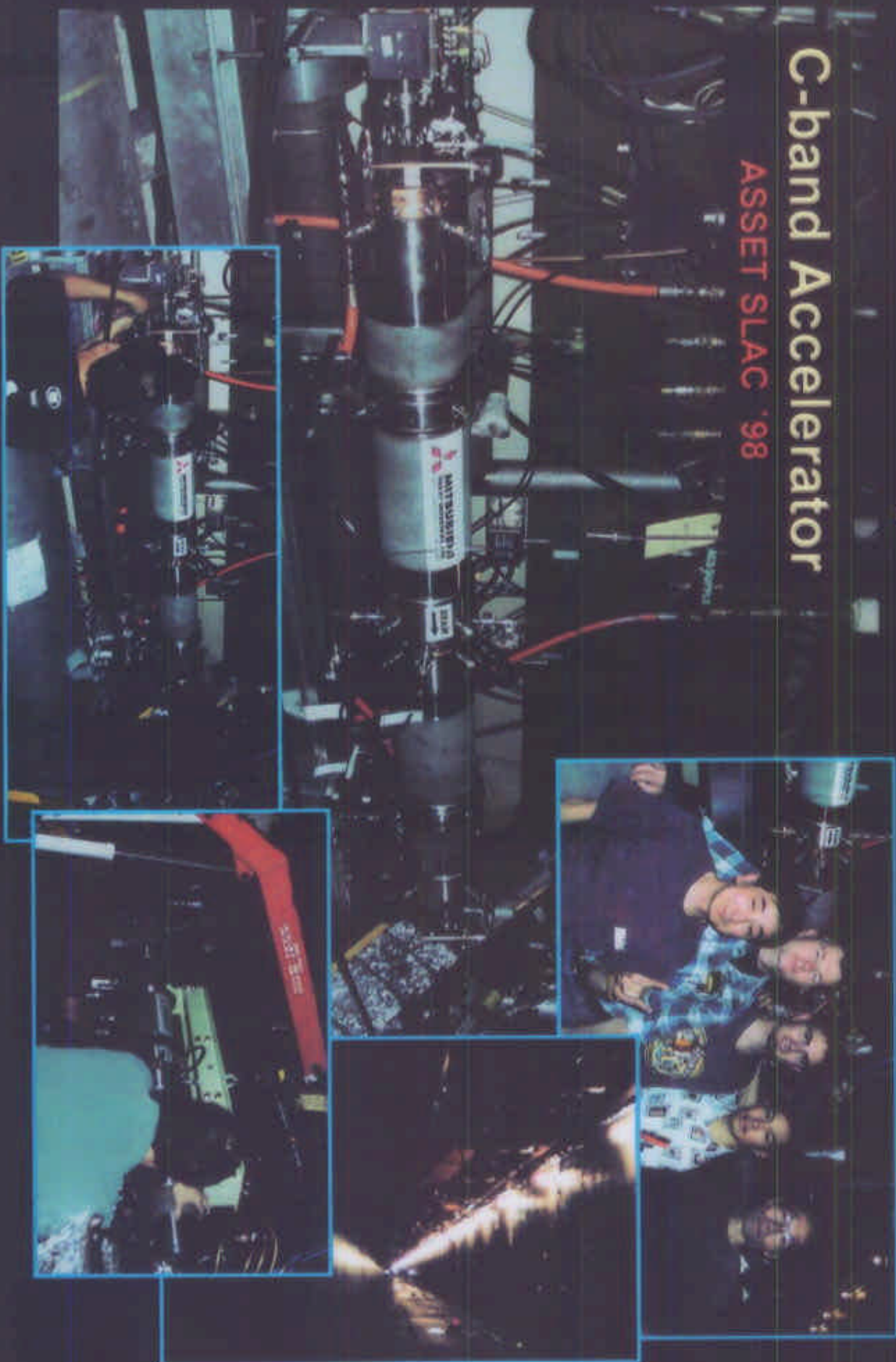


C-band R&D

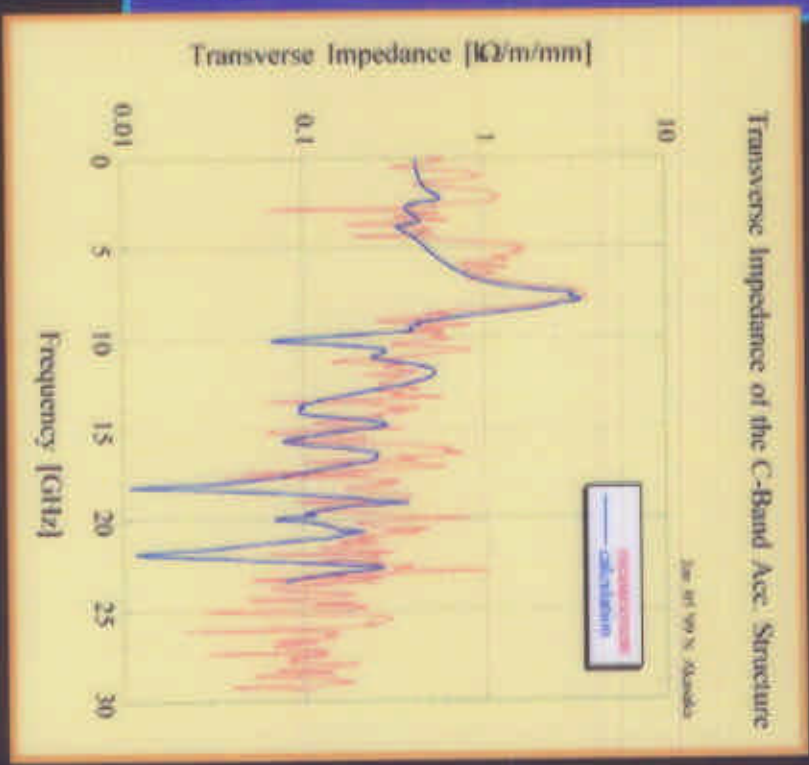
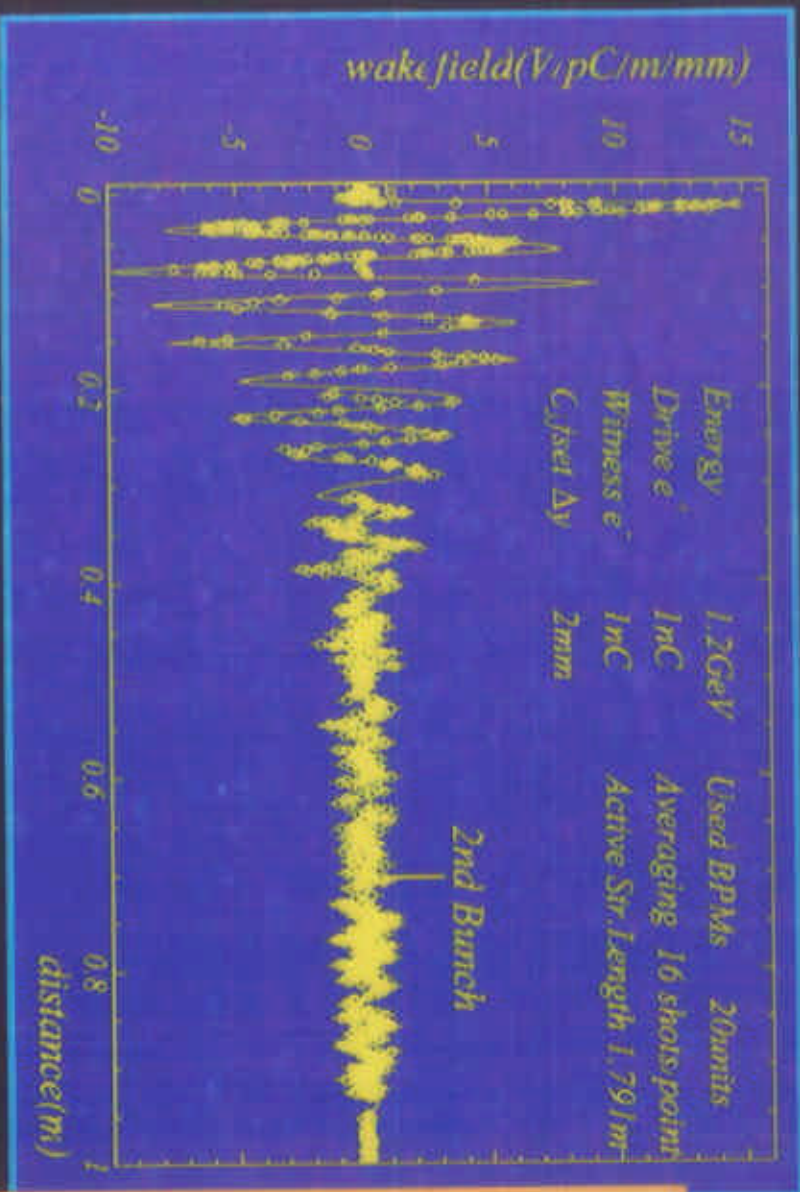
# Wakefield Measurement

## C-band Accelerator

ASSET SLAC '98

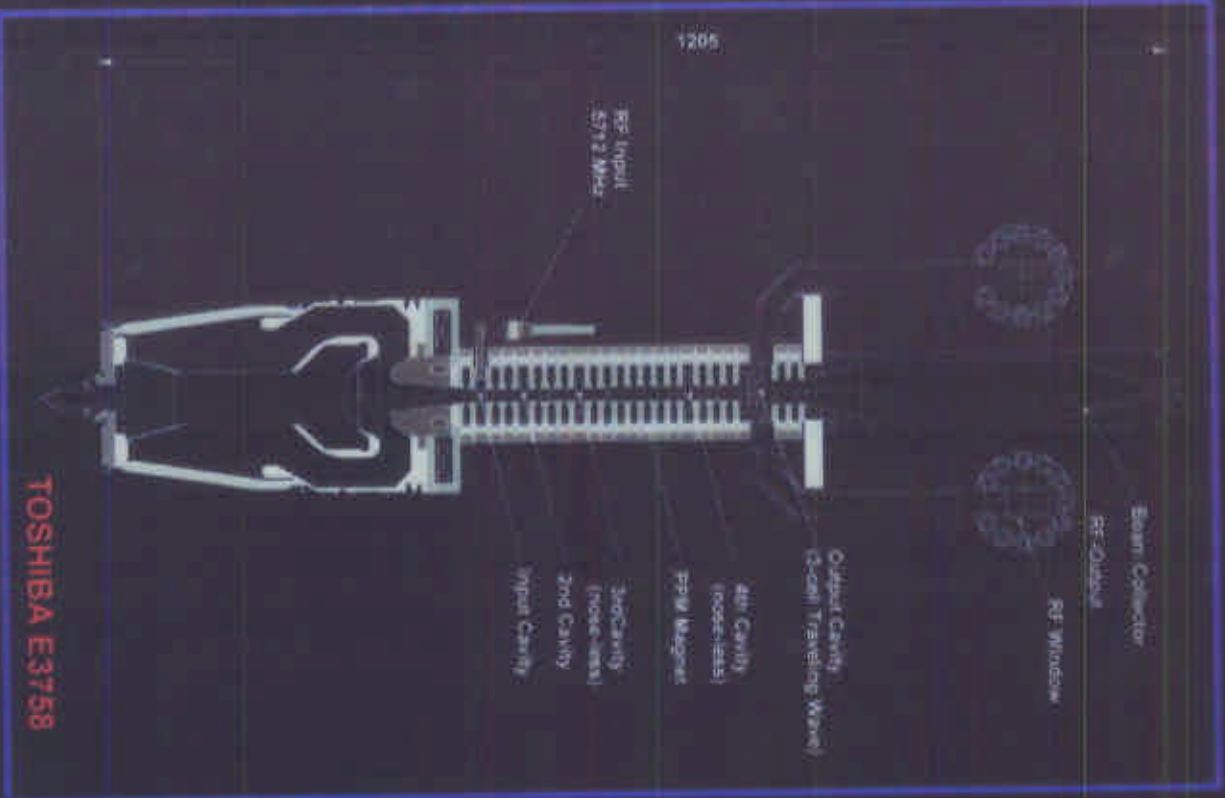


# Measured Wakefield





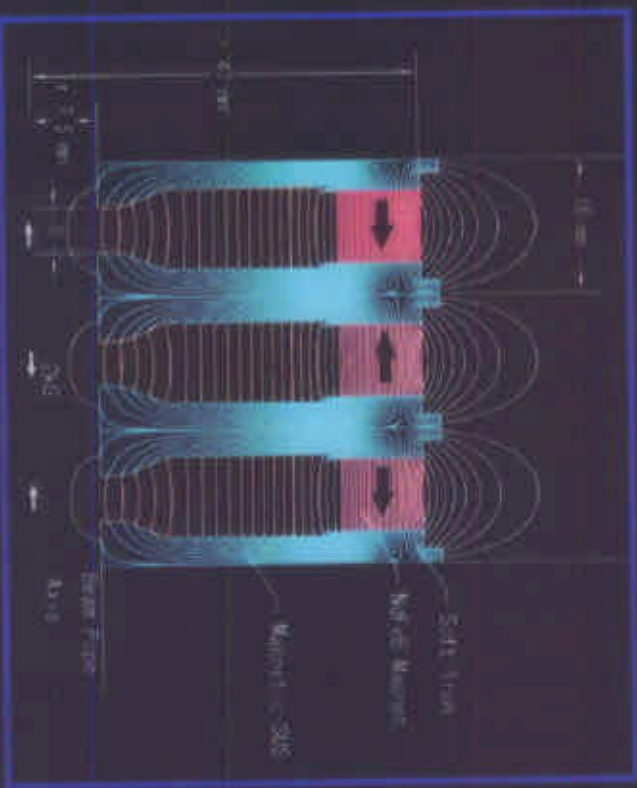
# C-band PPM Klystron (1999 Model)



TOSHIBA E3758

- Periodic Permanent Magnet Focused
- Permanent Magnet : NdFeB
- Designed parameter

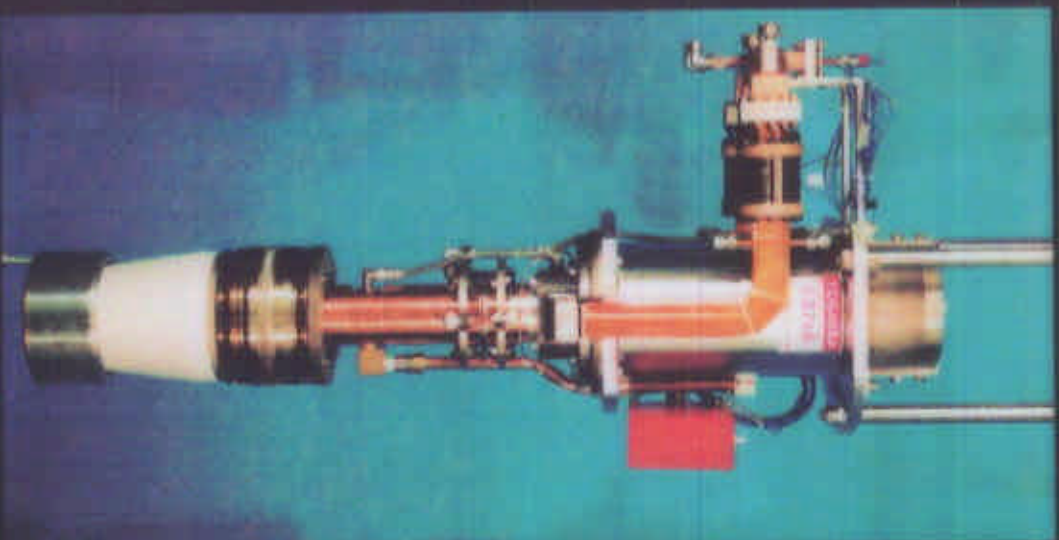
Peak output : 50 MW  
 Efficiency : 50%  
 Perveance : 1.53  
 Voltage : 350 kV  
 Pulse Width 2.5  $\mu$ sec





# C-band Klystron Development

Accumulated operating time is 4,500 hours since April in 1998



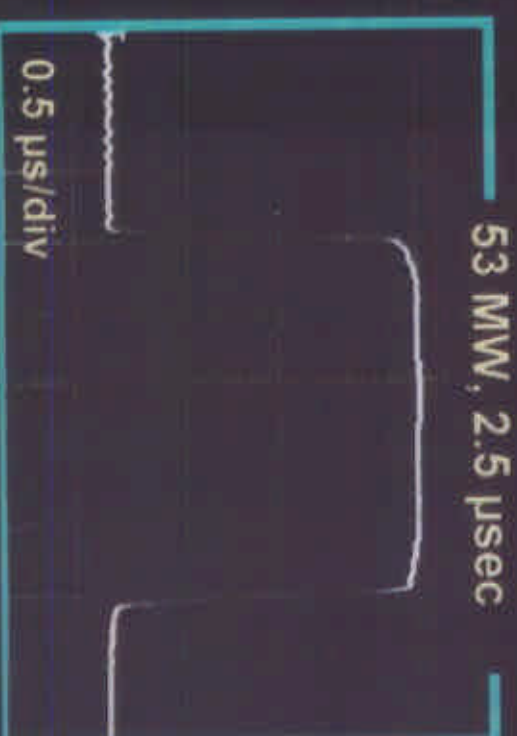
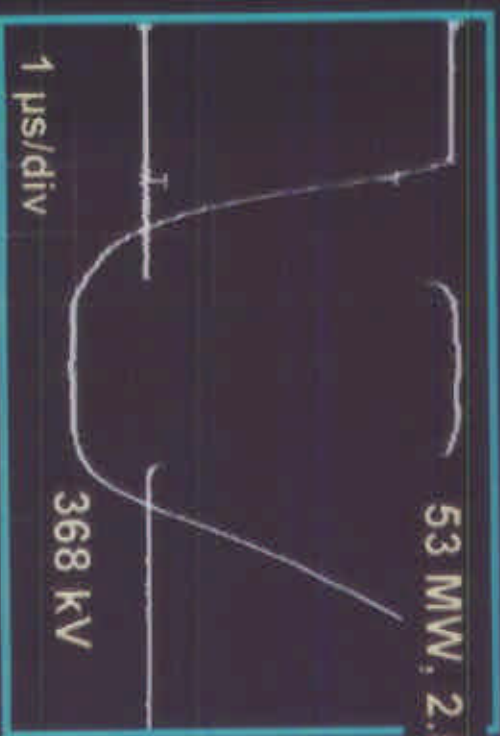
Traveling-wave  
output structure

Solenoid  
Focus (4.6kW)

1.5  $\mu$ P

Dispenser  
Cathode  
(D74.5mm, 6.3A/cm<sup>2</sup>)

TOSHIBA E3746 No.2



53 MW, 2.5  $\mu$ sec, 50 pps, 44%

## 2C. NLC / JLC X-band Option

31

X-band = 11.424 GHz.  
Eacc ~ 55 MV/m

Ambitious extrapolation from the S-band technology.

Beam acceleration and beam-loading compensation already demonstrated (somewhat in a limited scope) in the past at NLCTA (SLAC).

NLC collaboration in US.  
KEK-SLAC R&D collaboration (ISG) formalized in 1998.

### Modulator :

SLAC/KEK parallel efforts  
Study semiconductor switches "for the future".

### Klystron:

KEK/SLAC parallel efforts  
PPM focussing type:  
75 MW, > ~ 2 $\mu$ s achieved in 1999.  
Design refinement + test assy on-going.

### RF Pulse Compression:

SLAC/KEK joint effort  
DLDS (Delay Line Distribution System)  
Superior eff.  
Numerous low-power testing gave encouraging results.

### Accelerating Structure:

KEK/SLAC joint effort  
Damped-Detuned Structure with Rounded corners (RDDS)  
Precision machining + assy technology at hand.  
Wake field meas (ASSET @ SLAC) agree with calc.

*Stability issues in high Eacc operation (Eacc > 50 MV/m) are being investigated.*

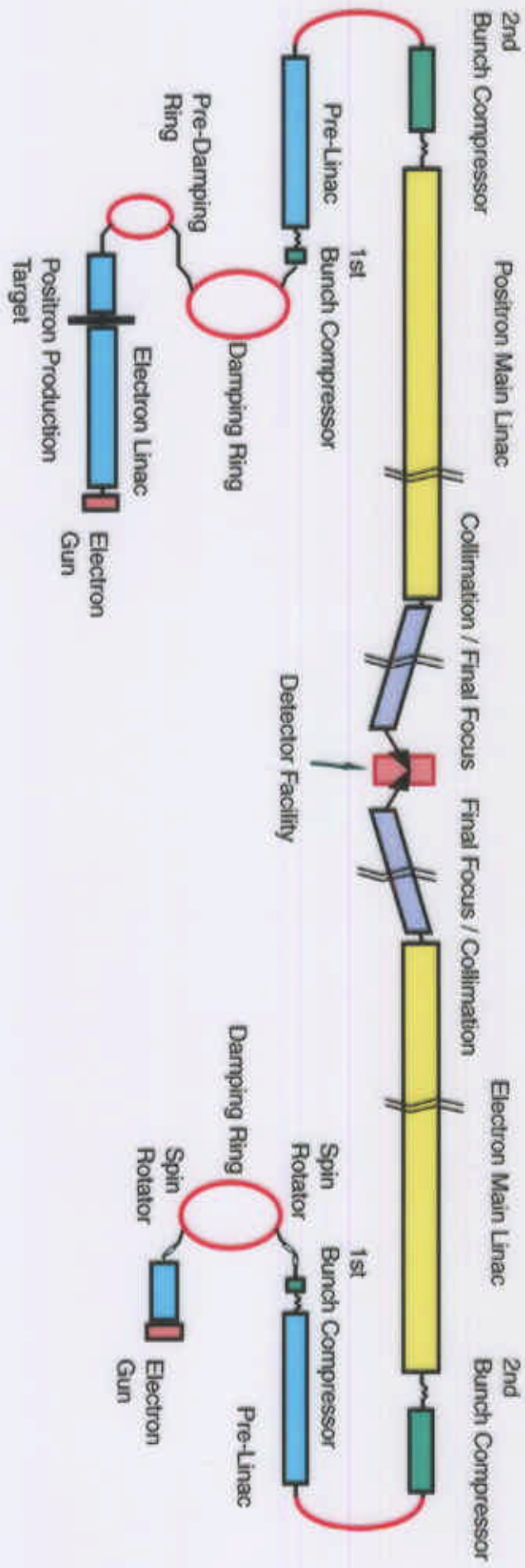


## Table of Parameters for the X-band Main Linacs

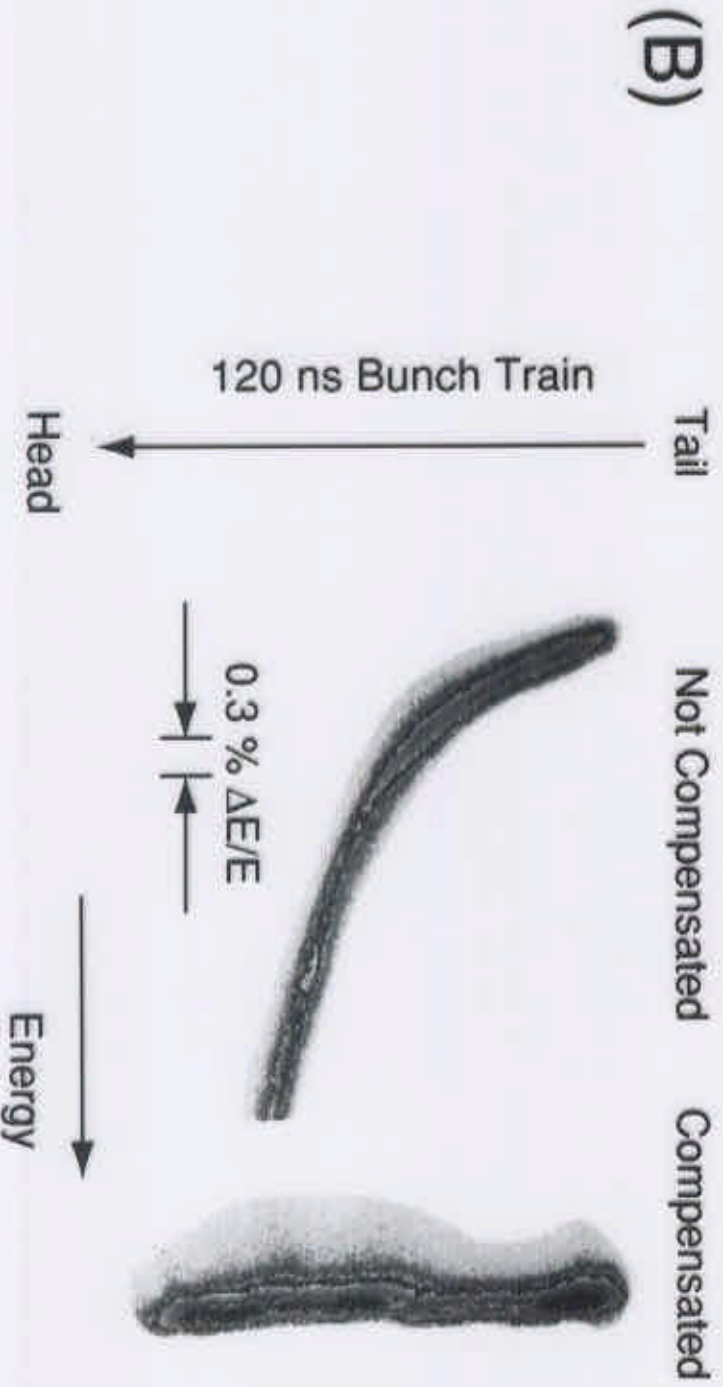
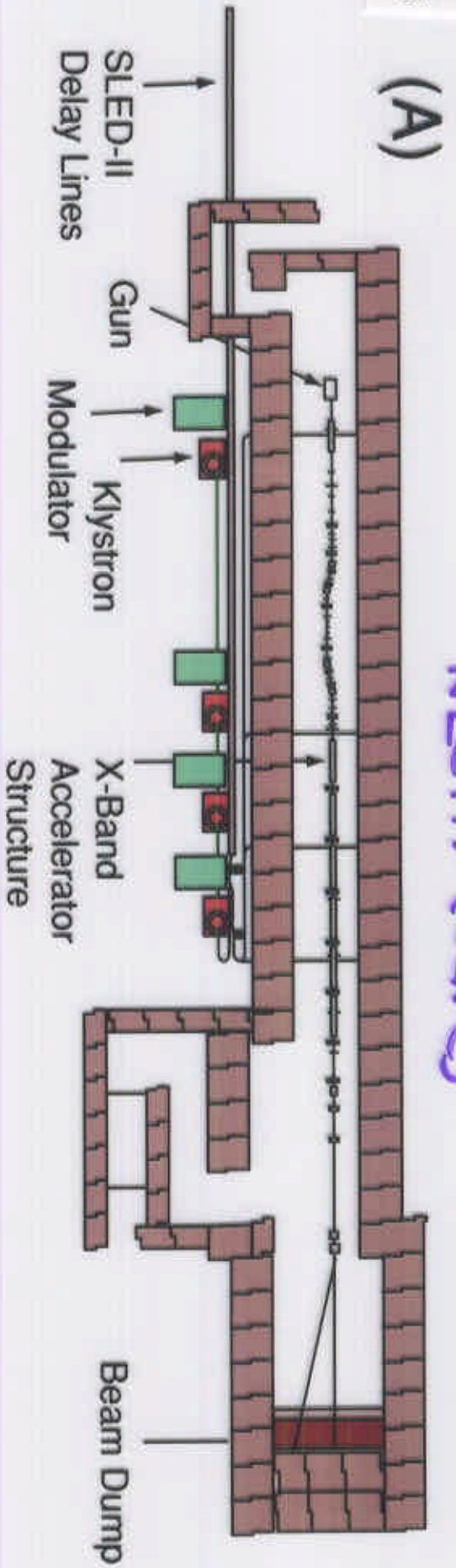
	Phase-1	Phase-2
Final Energy / linac	250 GeV	500 GeV
Particles / bunch	0.7 - 1.1 E10	
Bunch Spacing	2.8 ns	
Bunches / pulse	95	
Pulse repetition rate	120 (- 150?) Hz	
Effective gradient	55 MV/m	
Klystron Power	75 MW	
Klystrons / linac	1600	3200
Structures / linac	2400	4800

- Tentative parameter choices made in 1997 - 1998 thru SLAC-KEK discussions:
  - Same RF system through Phase-1 and 2.
  - Increased bunch spacing to 2.8 ns (was 1.4 ns)
    - Beam-loading reduction: 28% --> 16 %
    - Reduction of unloaded gradient: 85 --> 74 MV/m
  - Increased klystron pulse width (was 0.96  $\mu$ s)
  - Adoption of DLDS scheme
    - ... leading to reduction of #klystron by 1/3.
  - Adoption of Rounded DDS cell design
    - ... leading to increased RF -> Beam efficiency (up 6%)

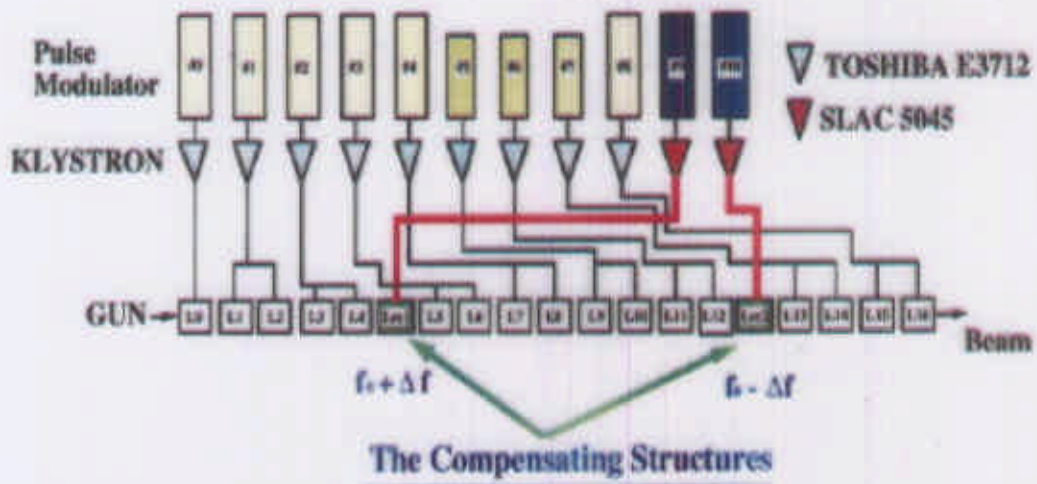




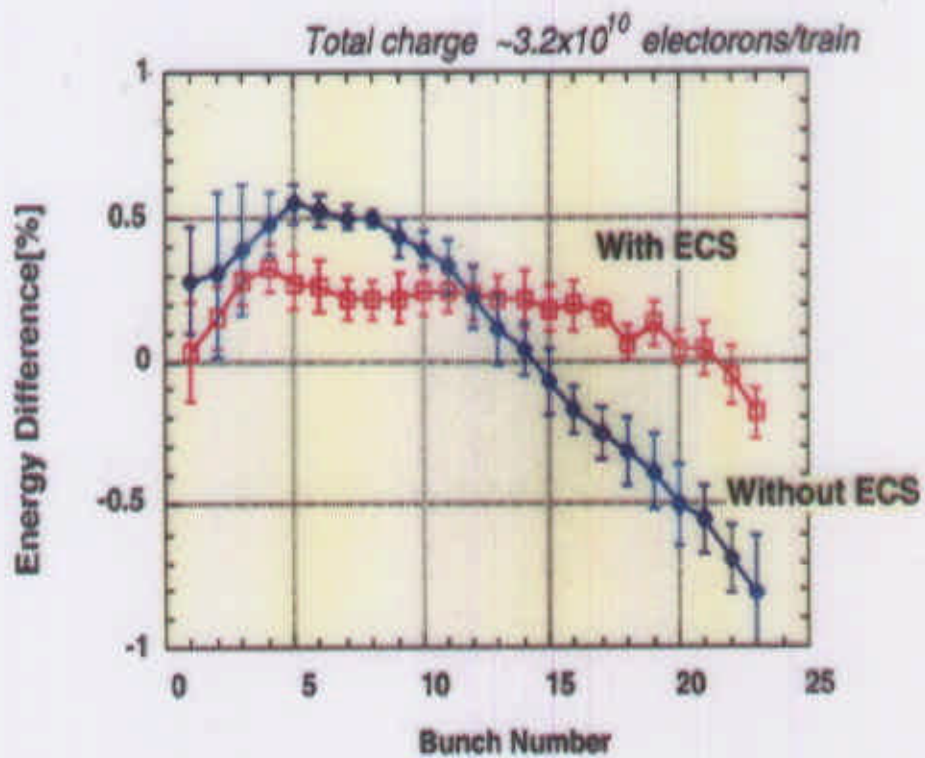
# NLC-TA (SLAC)



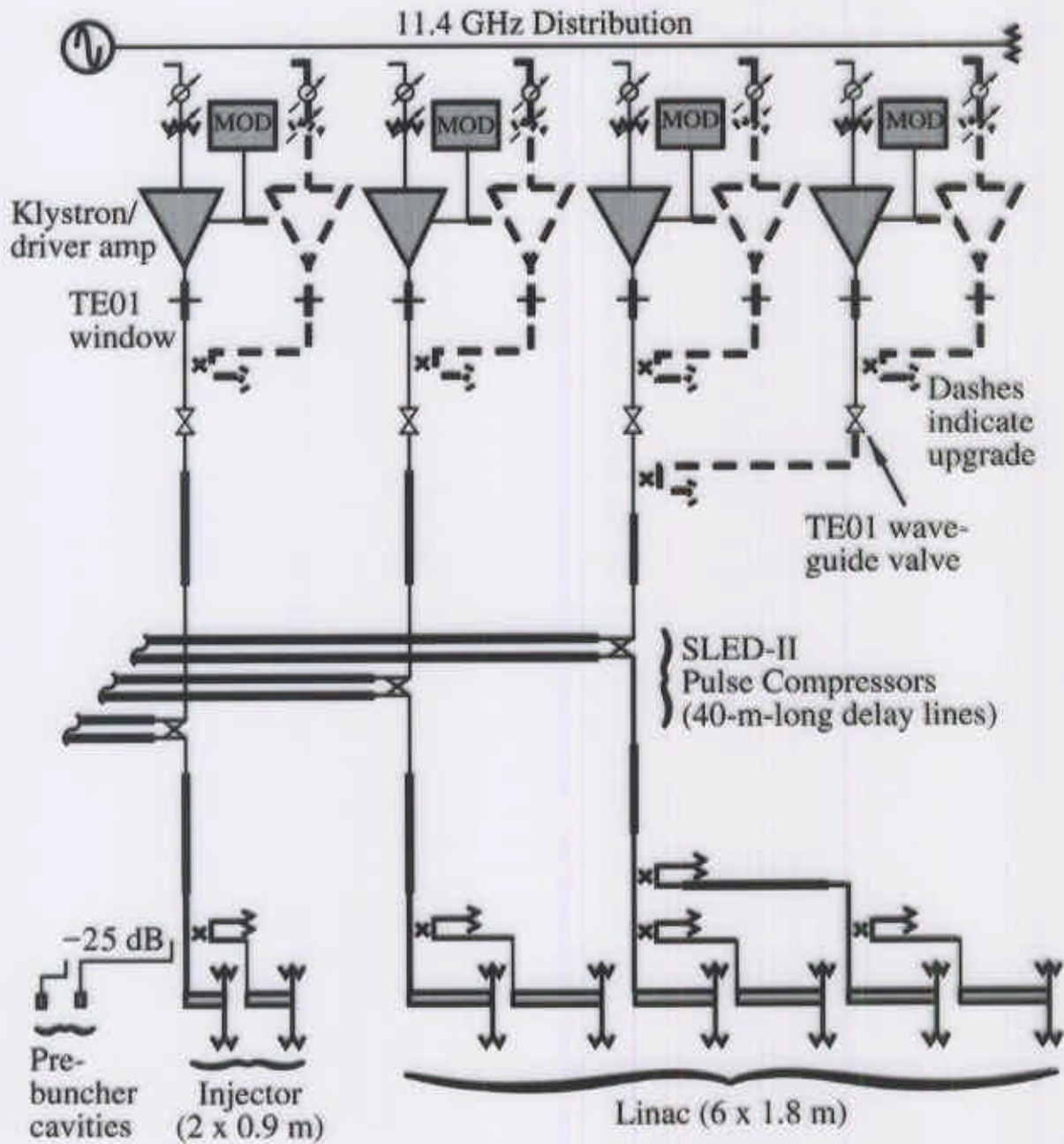
(A)



(B)



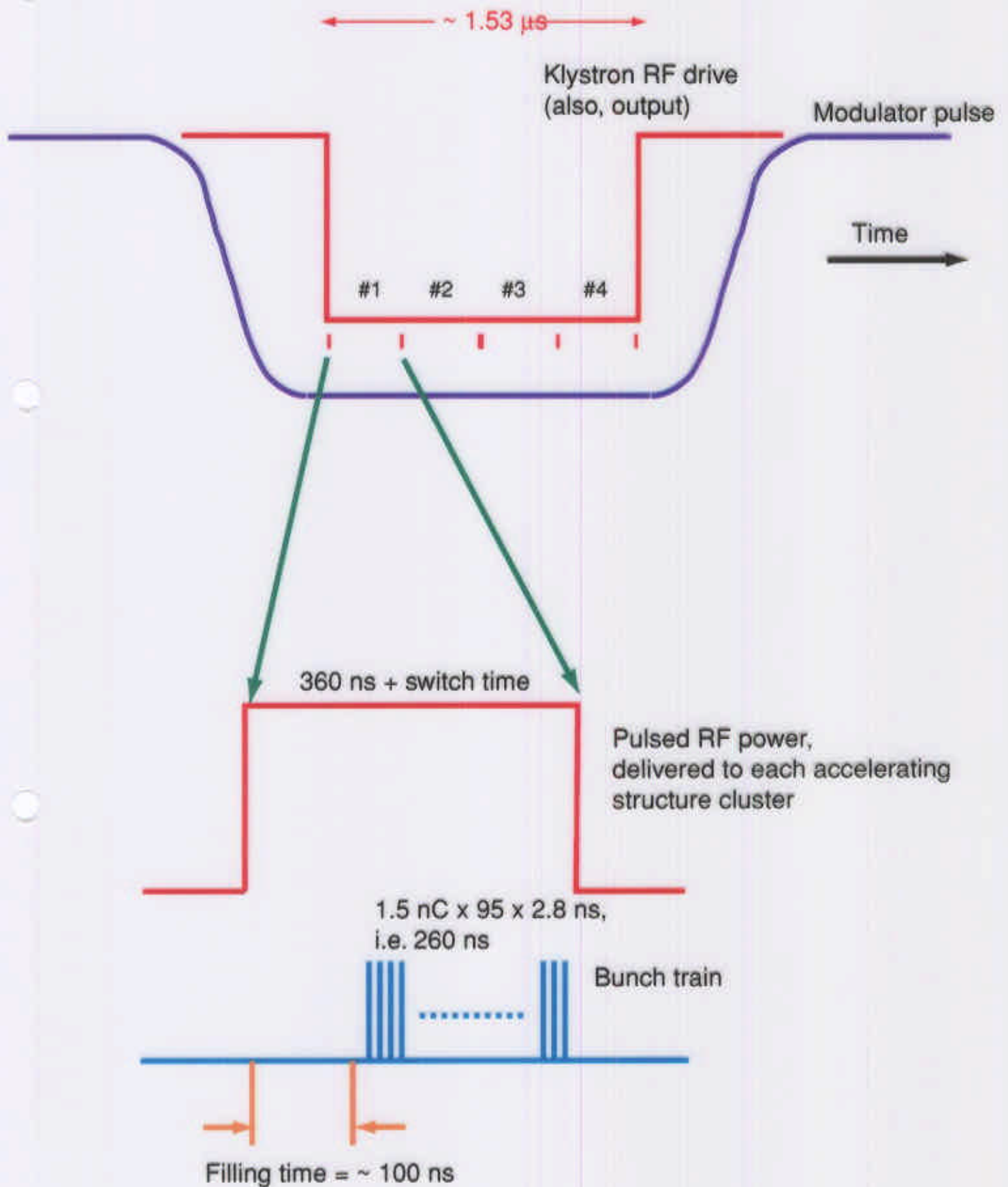


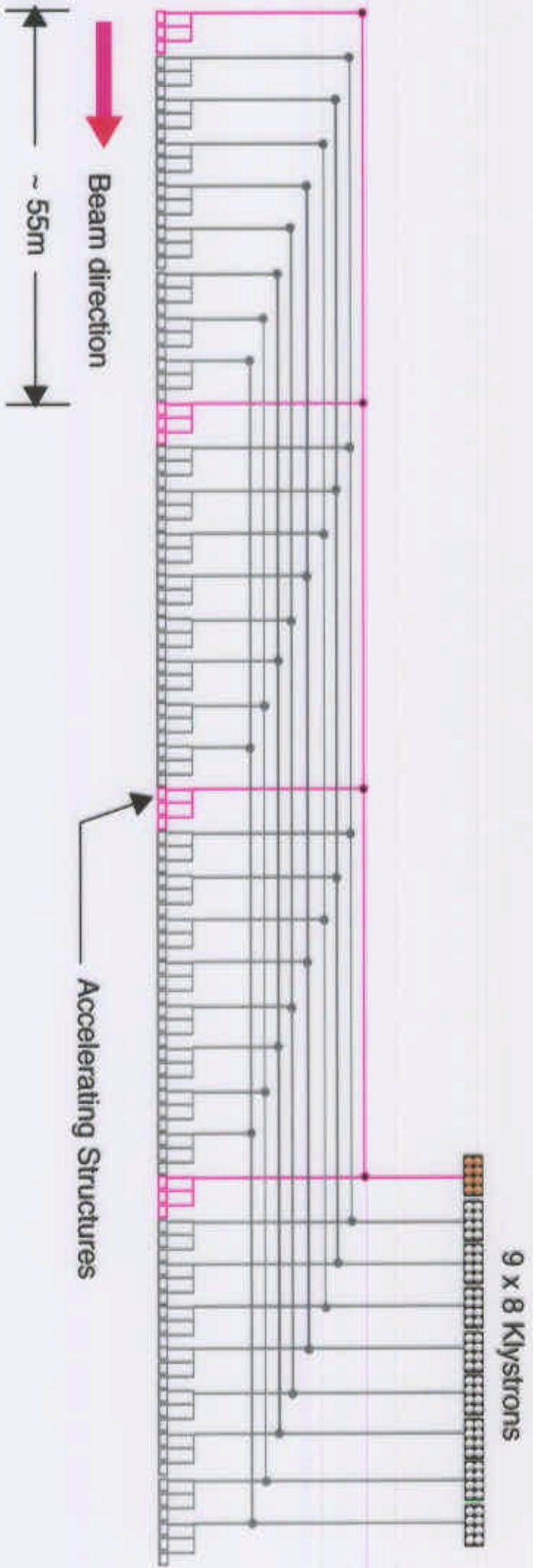


Legend

- $TE_{10}$  rectangular waveguide
- $TE_{01}$  circular waveguide
- $TE_{10}/TE_{01}$  Transducer

## Relationship between the RF Power and Bunch Train



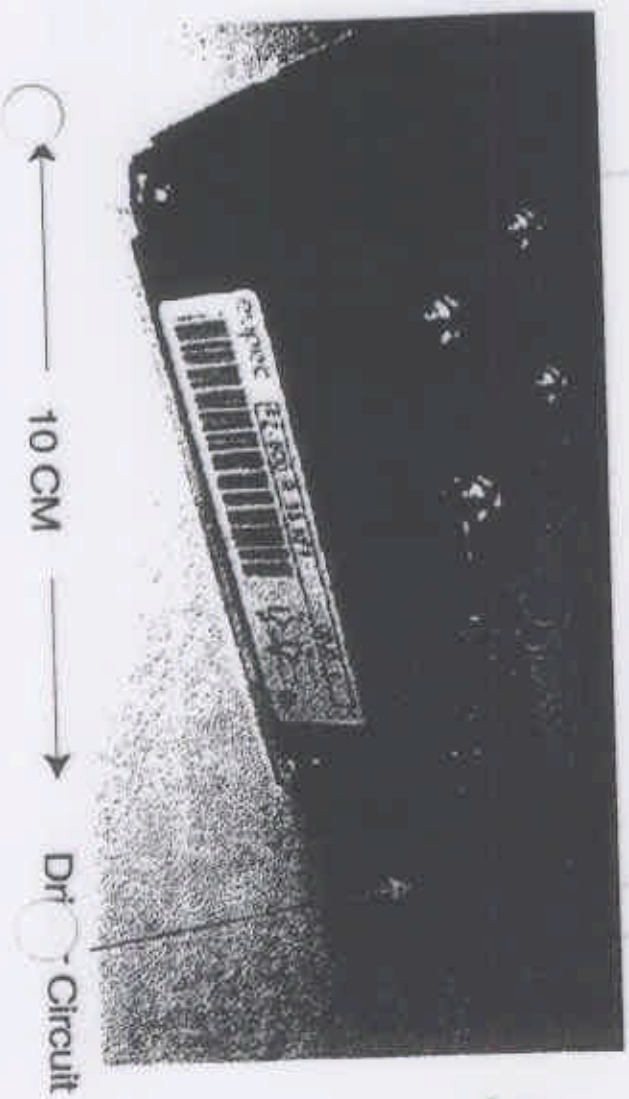
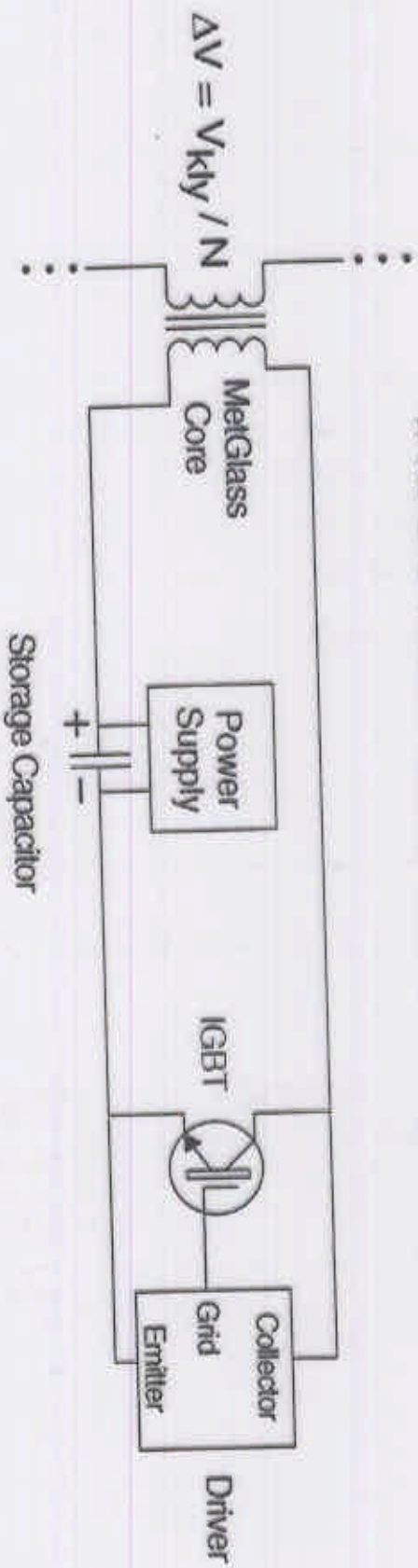




# INDUCTION MODULATOR :

SUM MANY LOW VOLTAGE SOURCES INDUCTIVELY

## INDUCTION CIRCUIT (1 OF N)

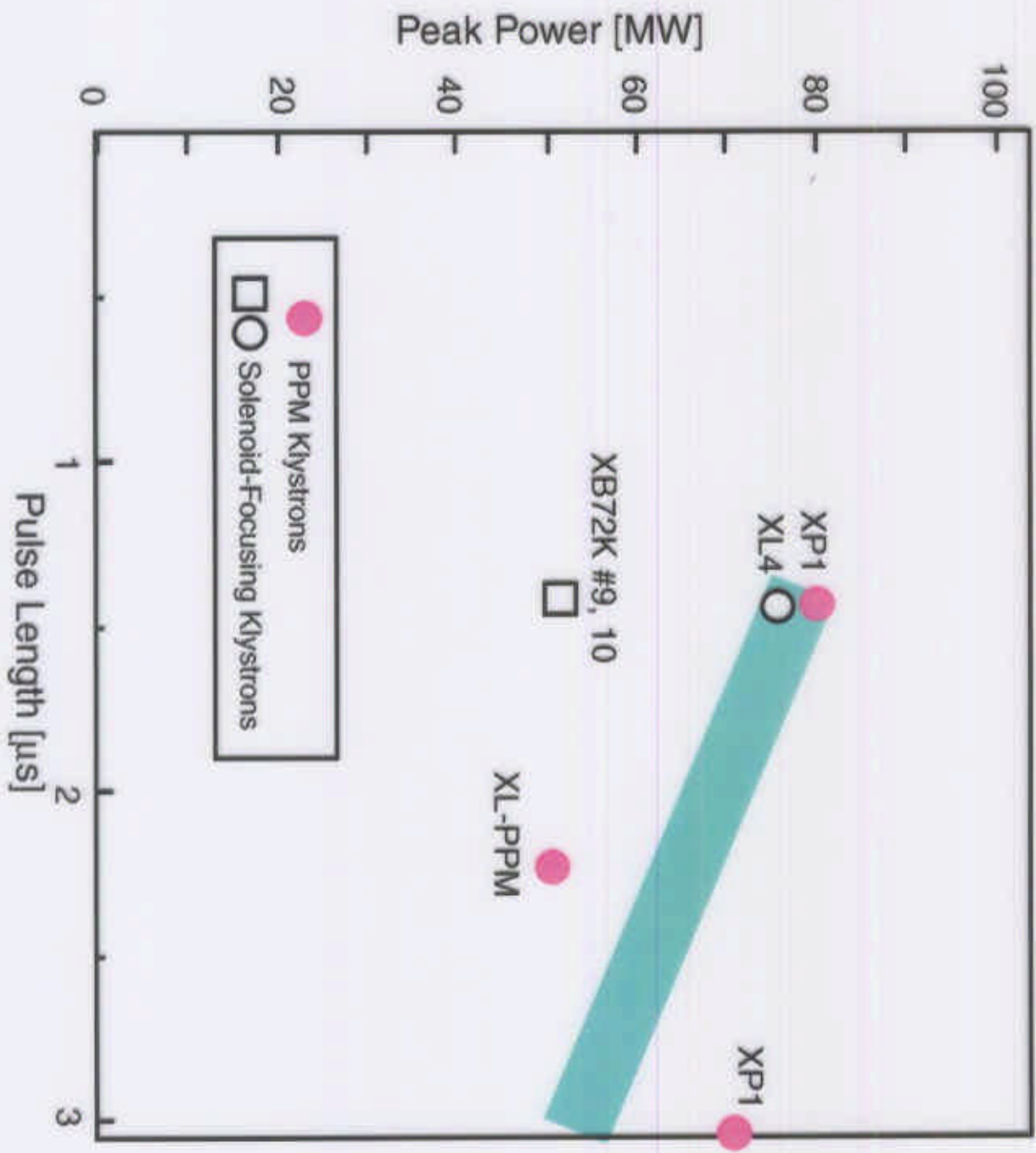


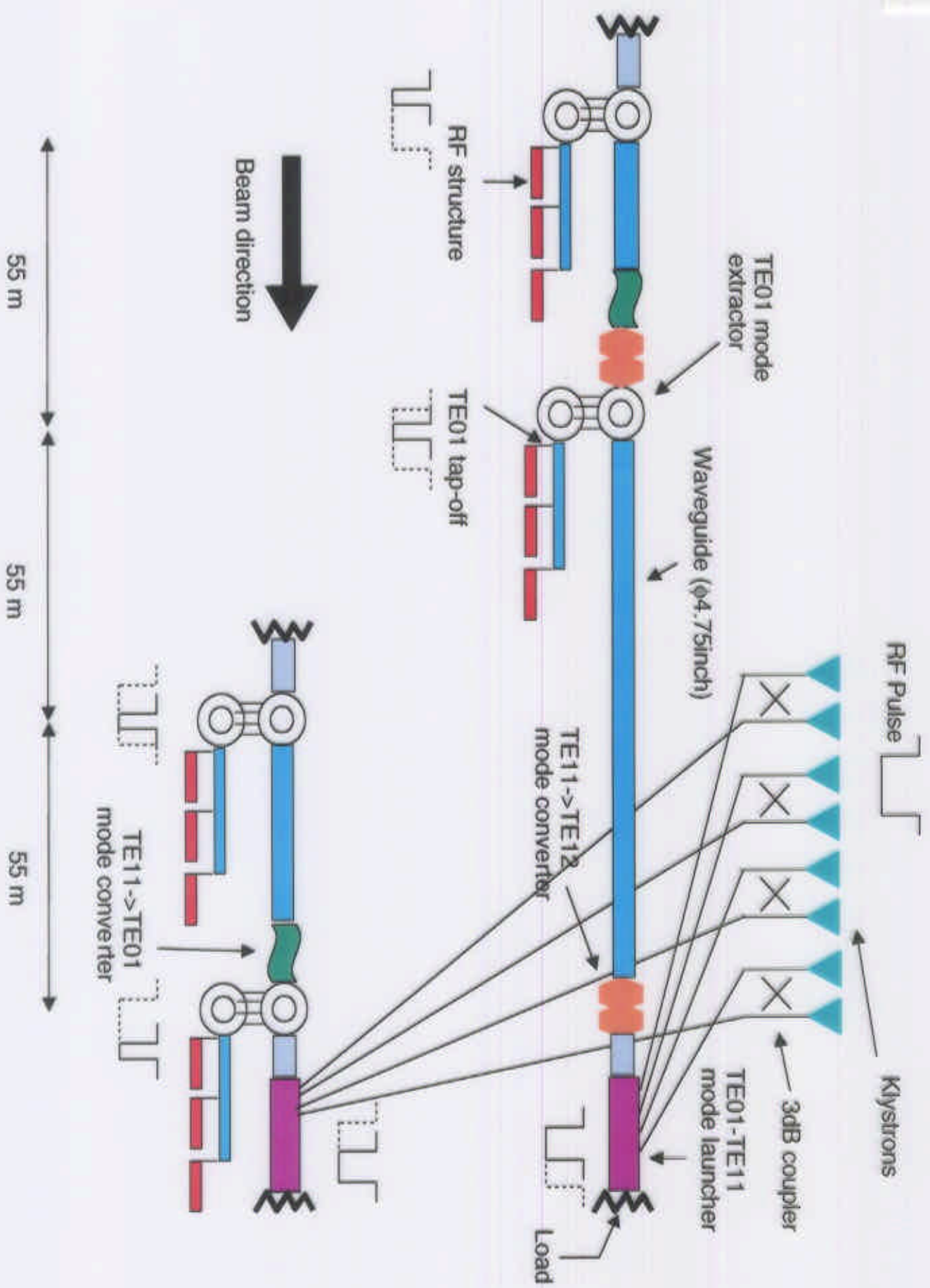
### Isolated Gate Bipolar Transistor

Rated: 3.3 kV @ 0.8 kA (DC)

Tested: 2.0 kV @ 1.5 kA (Pulsed)

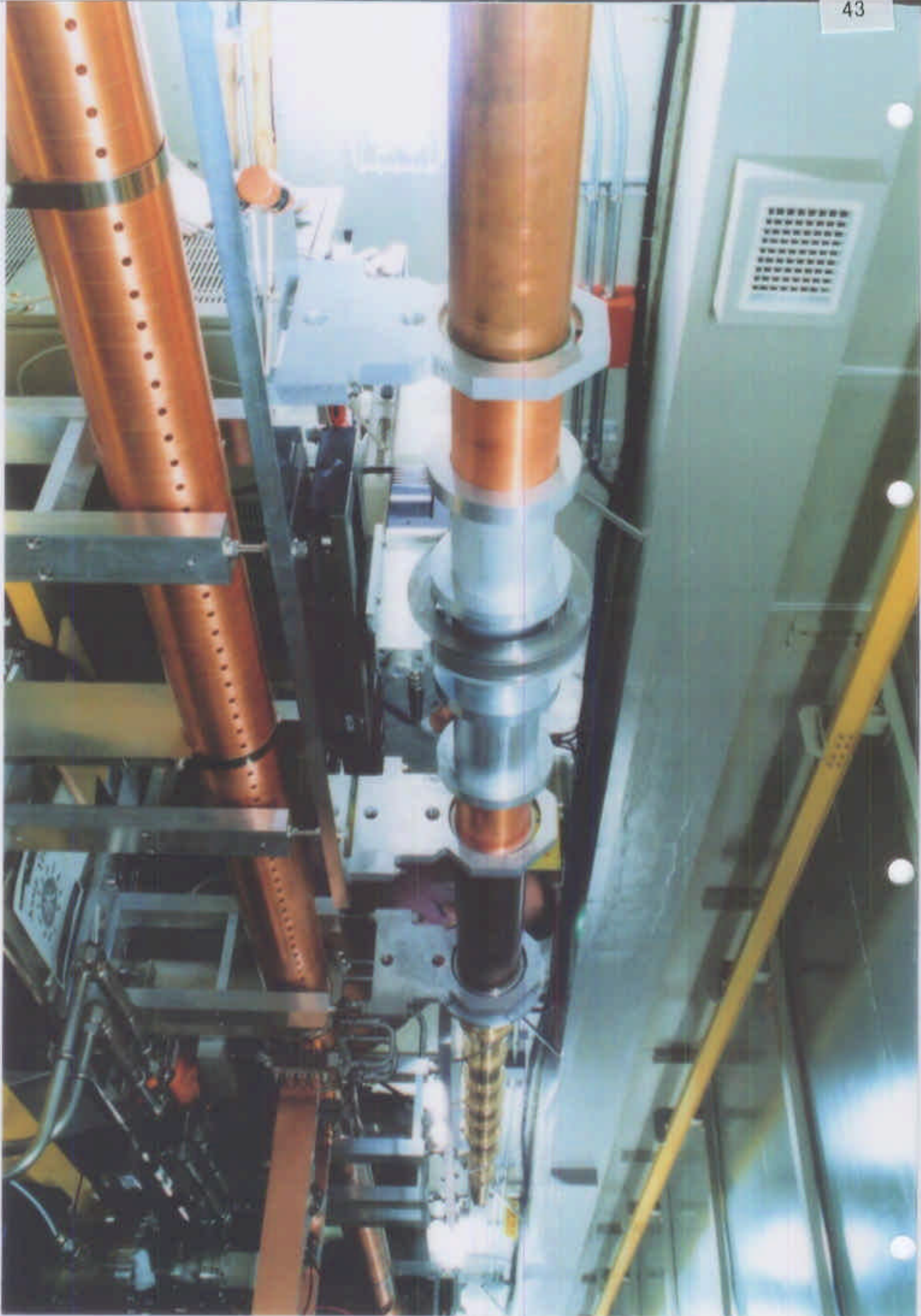
Future: 5.0 kV @ 2.0 kA (Pulsed)





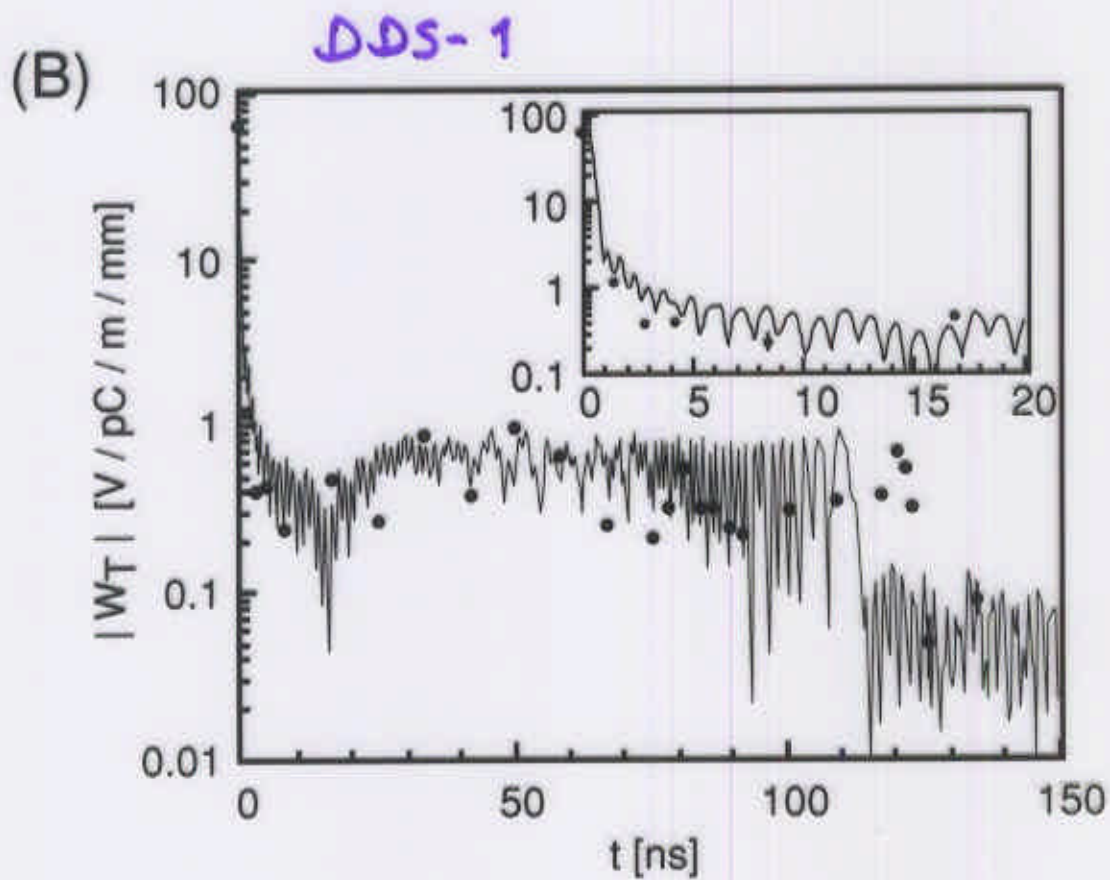
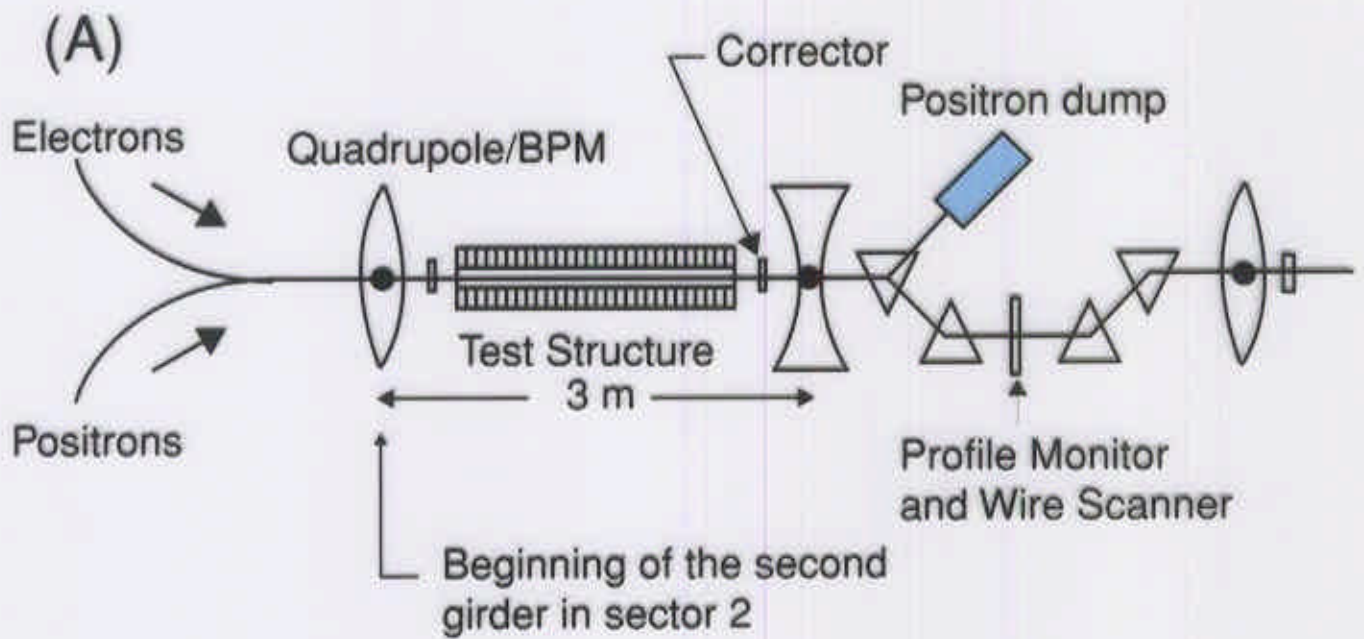




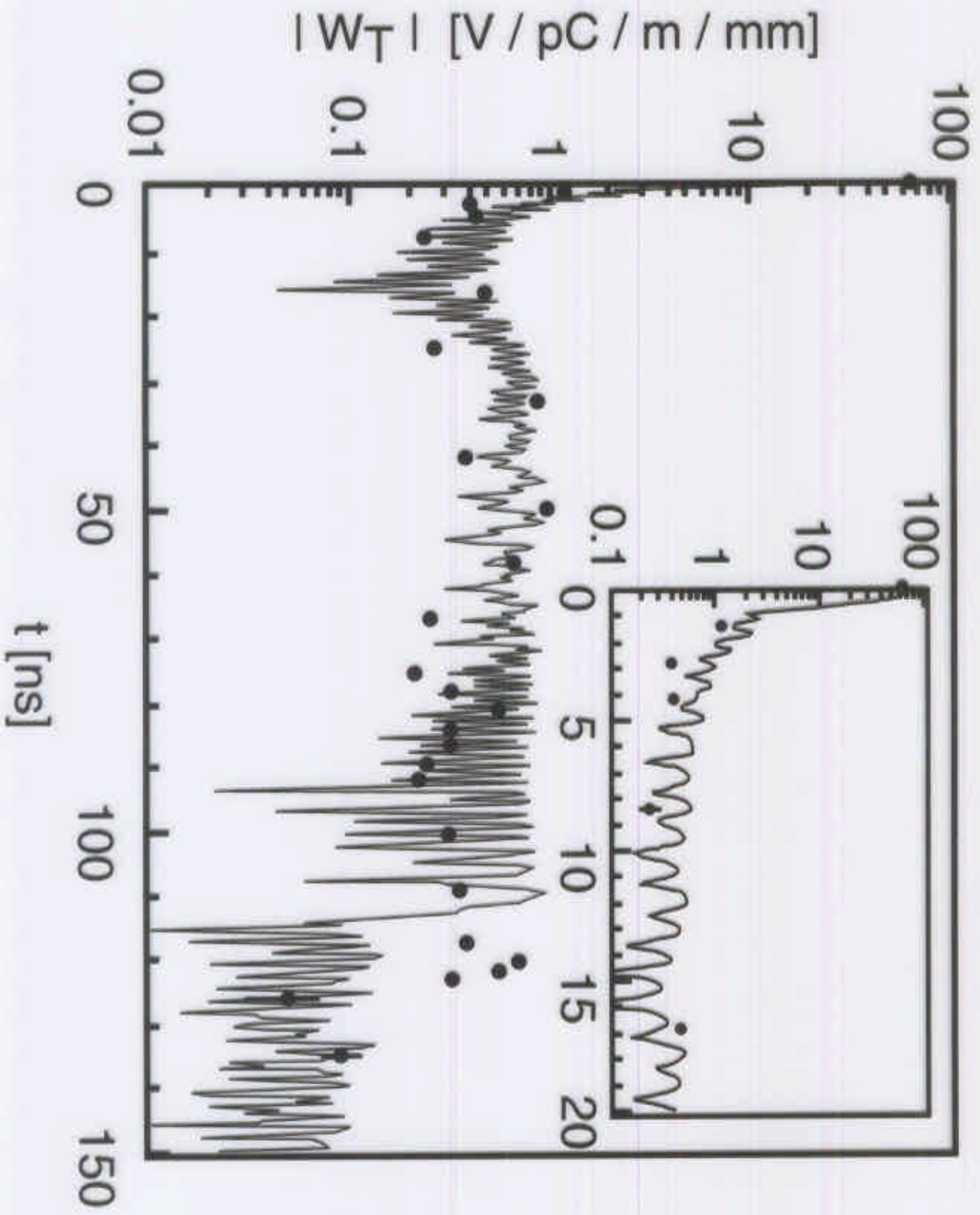


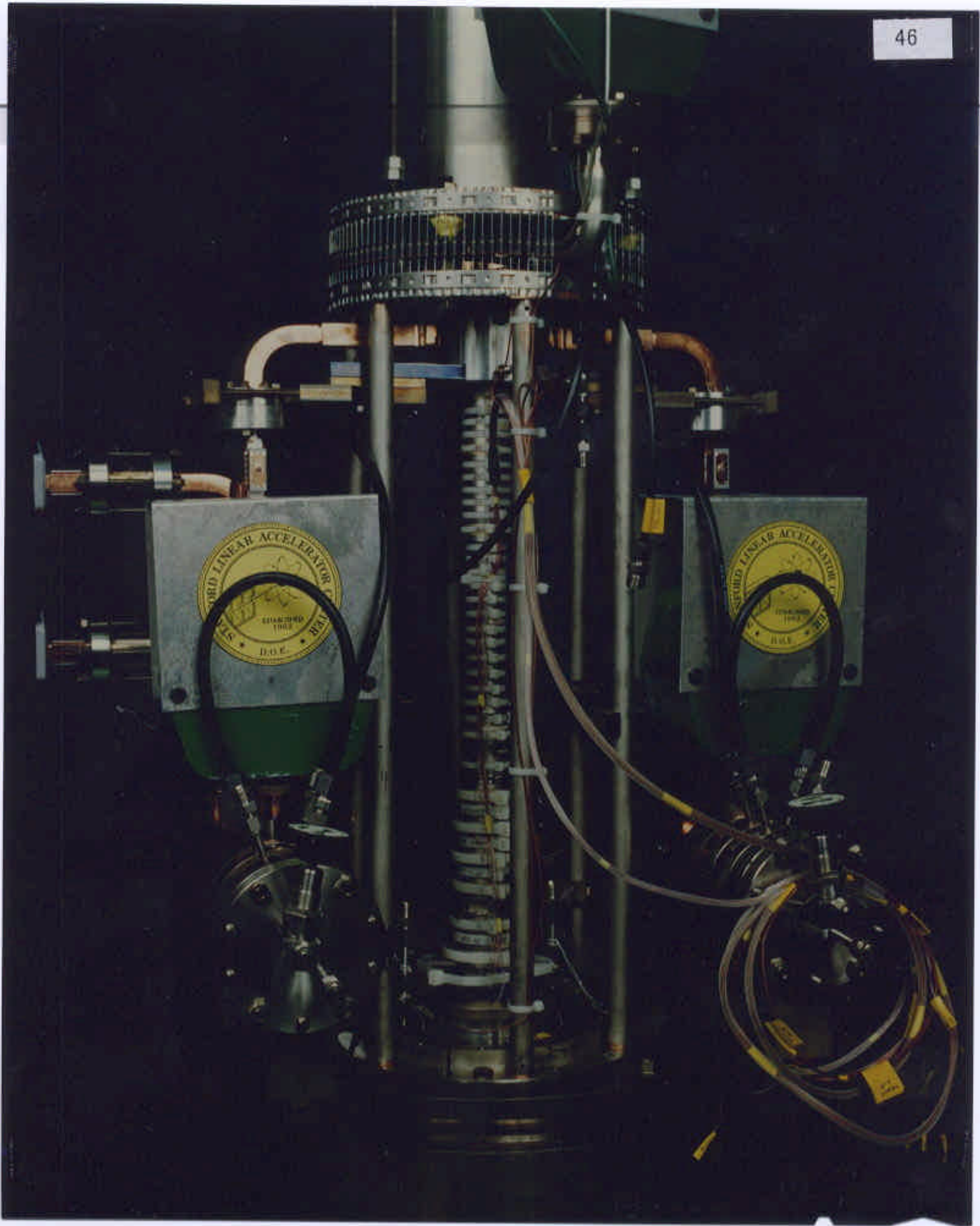


## ASSET (SLAC)







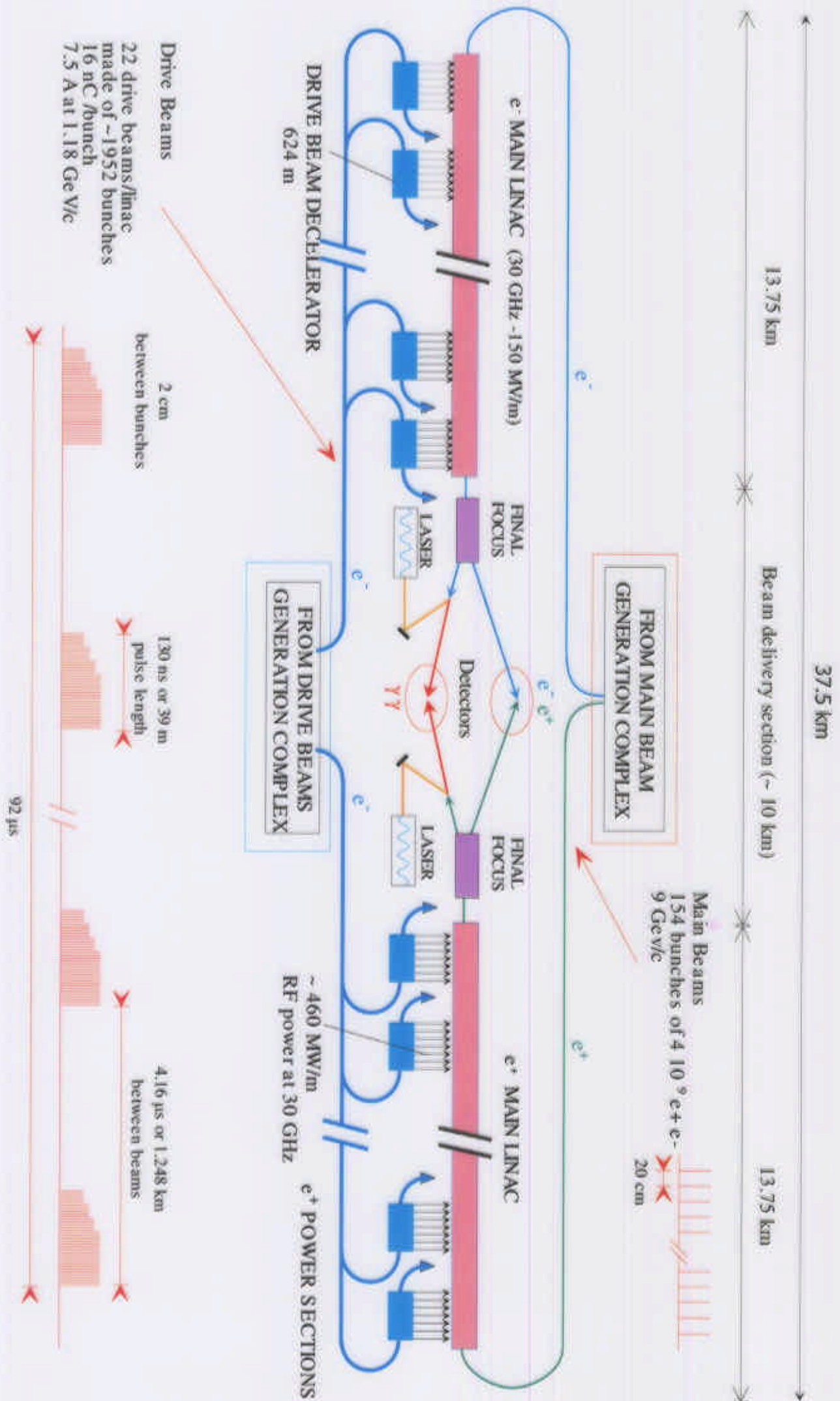


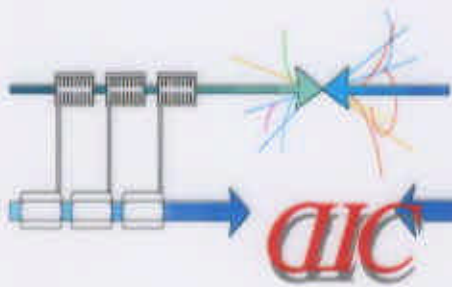
## 2D. CLIC

- NC structure driven at high-gradient (150 MV/m) 30 GHz
  - Reduced linac length (two-linac length still at 27.5 km even for 3 TeV - 150 MV/m).
- RF generation of 30 GHz as the power extracted from a high-intensity, low-energy drive beam (937 MHz NC linac).
  - Considered the most cost-effective for producing multi-TeV beams.
- CTF1 demonstrated the feasibility of TBA concept by 1995 :
  - 76 MW of 30 GHz RF power --> 125 MV/m.
- CTF2 is currently in operation for testing multi-bunch drive beam operation (total 373 nC)
  - Power extracted from drive beam: 27 - 22 MW  
 Power into CAS: 21 - 17 MW  
 Field in CAS: 57 - 51 MV/m
- CTF3 is under study for testing all major parts of the CLIC RF power scheme.



# Overall Layout of the CLIC complex at 3 TeV c.m.





## CLIC Parameters

Beam param. at I.P.	0.5 TeV	1 TeV	3 TeV	5 TeV
Luminosity ( $10^{34}\text{cm}^{-1}\text{s}^{-1}$ )	1.4	2.7	10.0	10.0
Mean energy loss (%)	4.4	11.2	31	37
Photons /electrons	0.7	1.1	2.3	3.2
Coherent pairs per X	700	$3 \cdot 10^6$	$6.8 \cdot 10^8$	$1.8 \cdot 10^9$
Rep. Rate (Hz)	200	150	100	50
$10^9 e^\pm$ / bunch	4	4	4	4
Bunches / pulse	154	154	154	154
Bunch spacing (cm)	20	20	20	20
H/V $\epsilon_n$ ( $10^{-8}$ rad.m)	200/2	130/2	68/2	78/2
Beam size (H/V) (nm)	202/2.5	115/1.75	43/1	31/0.78
Bunch length ( $\mu\text{m}$ )	30	30	30	25
Accel.gradient (MV/m)	150	150	150	172
Two linac length (km)	5	10	27.5	40
Power / section (MW)	229	229	229	301
RF to beam effic. (%)	24.4	24.4	24.4	21.3
AC to beam effic. (%)	9.8	9.8	9.8	8.5
AC power (MW)	100	150	300	290

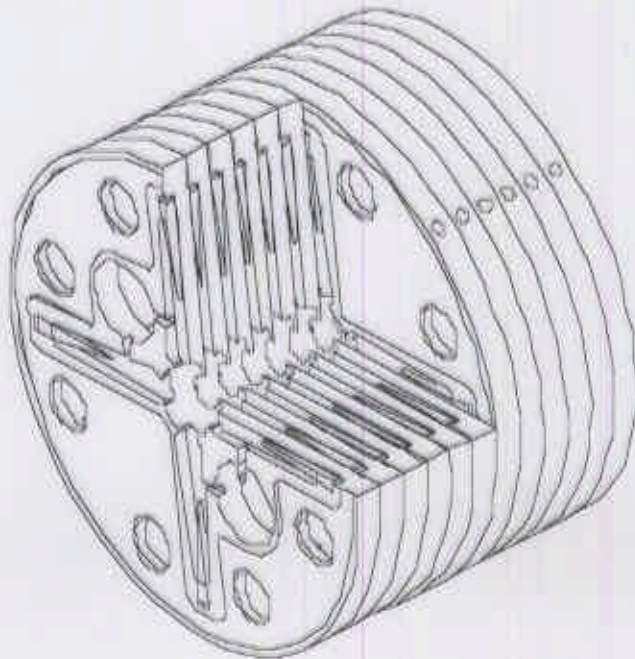
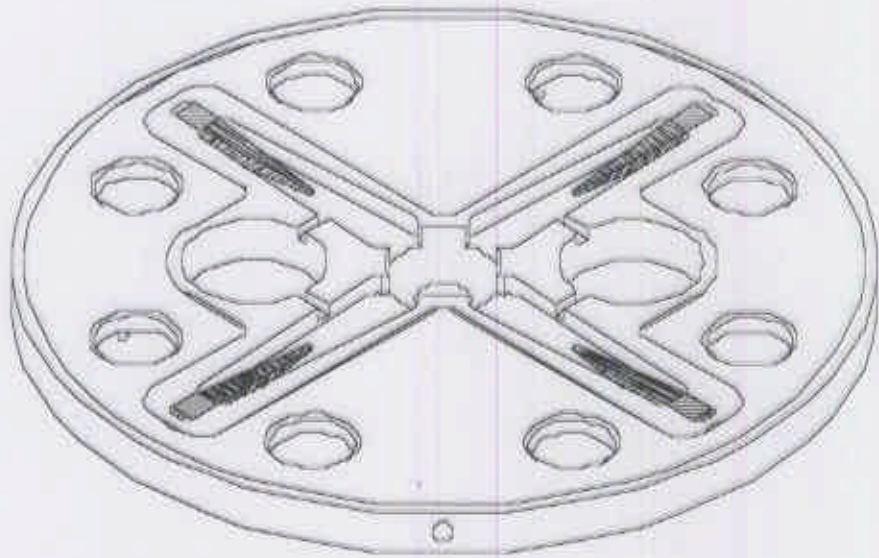




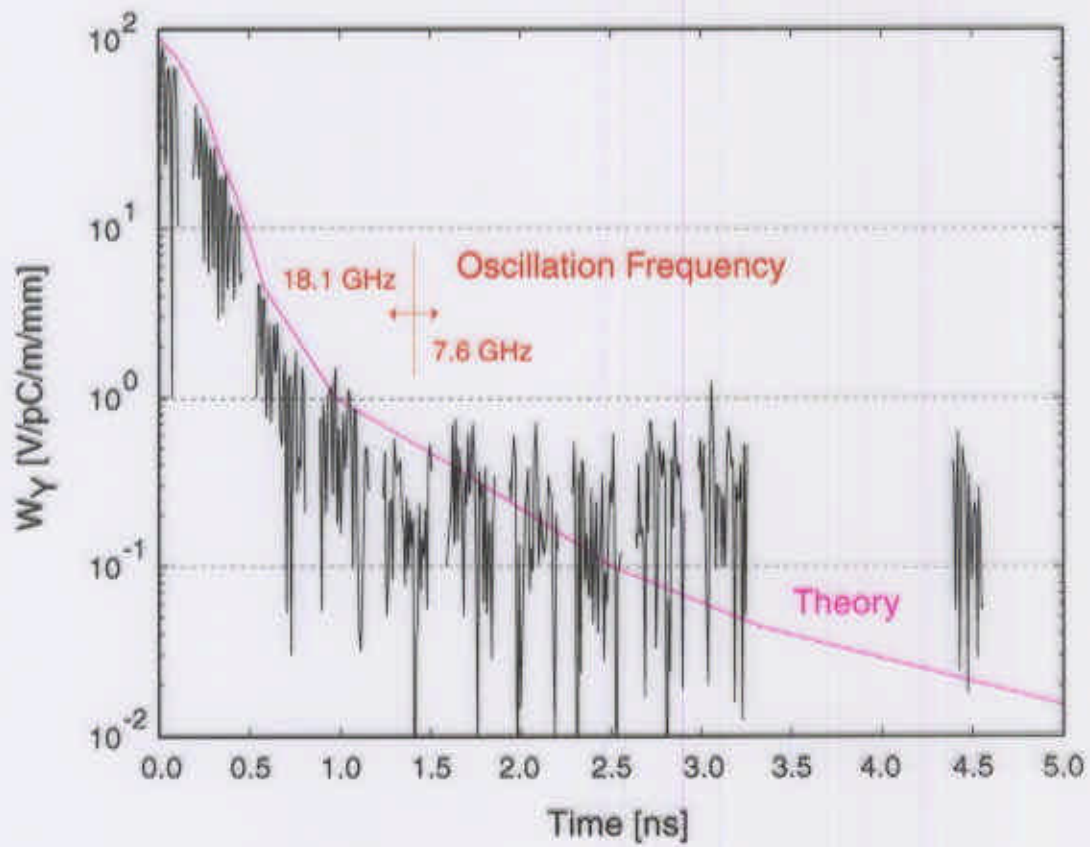
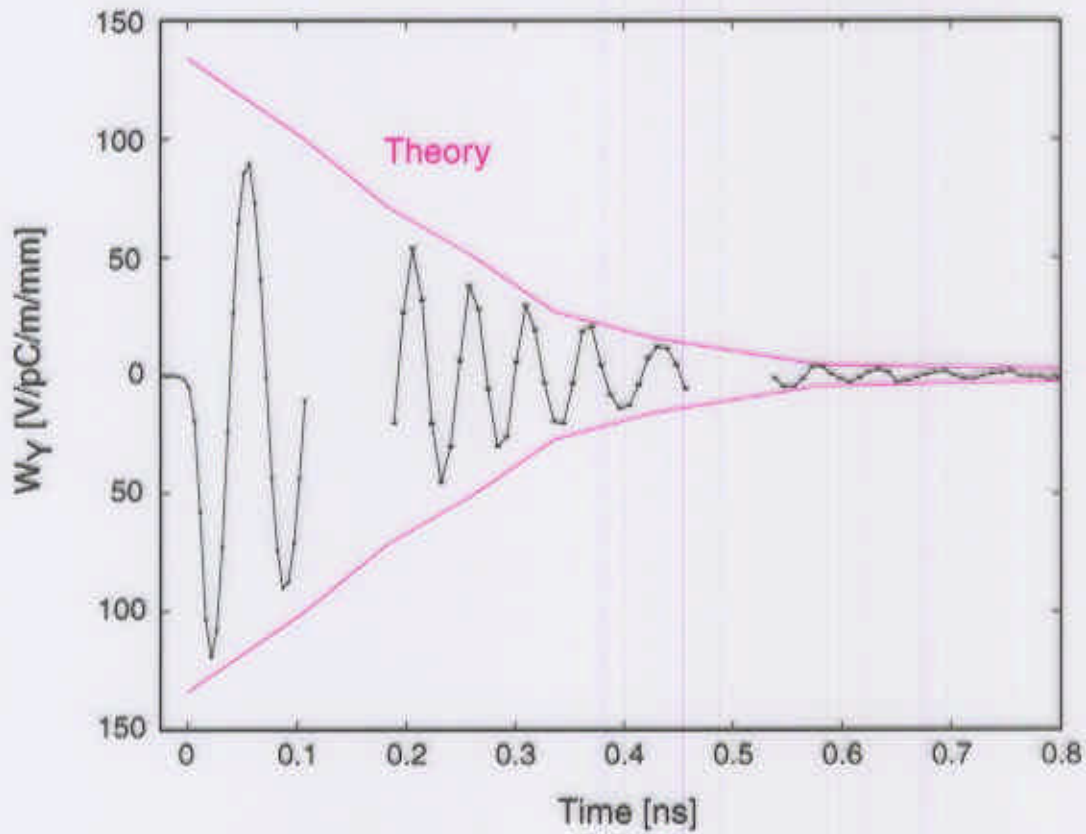


# CLIC TDS

## Tapered Damped Structure

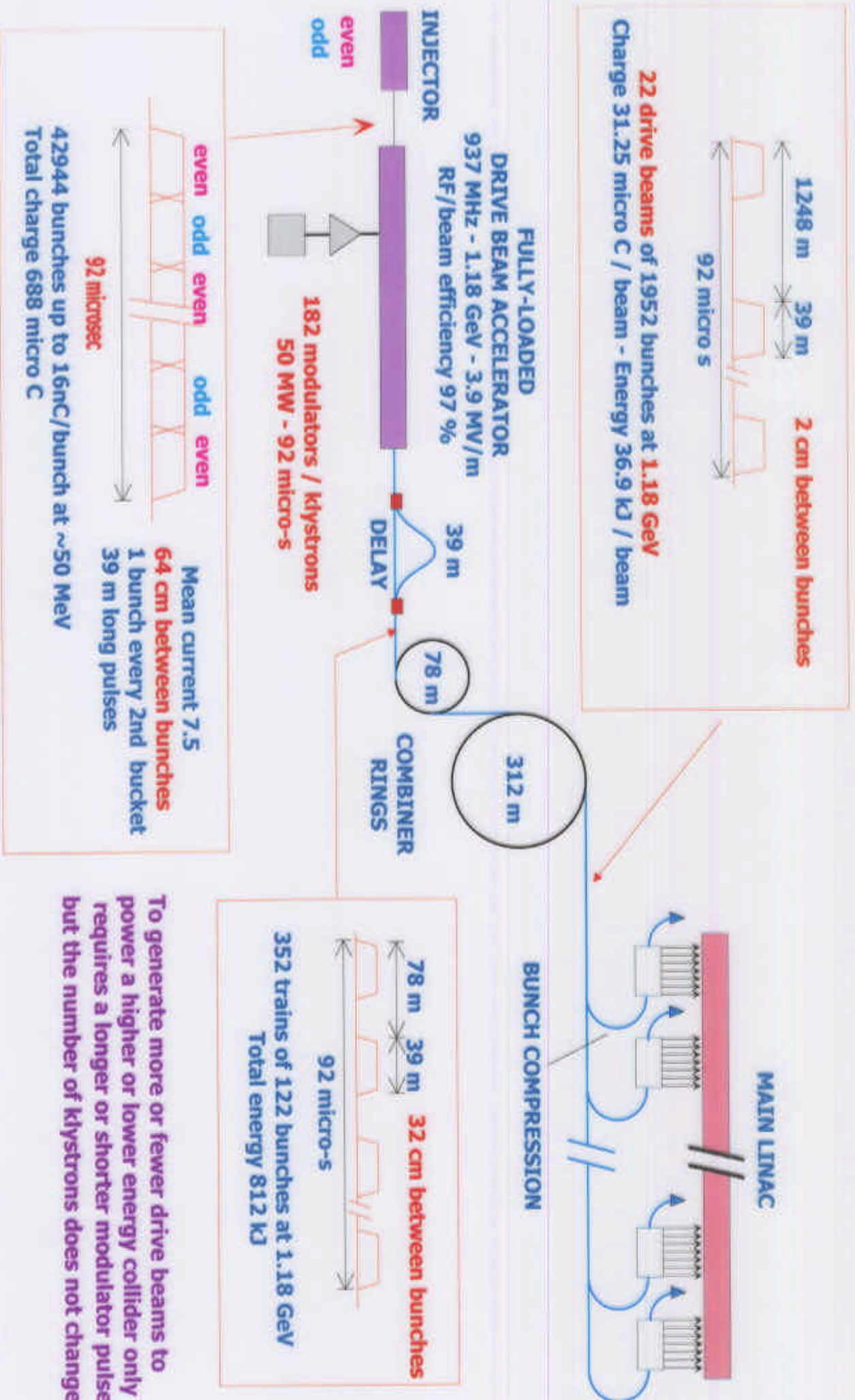


## CERN TDS Structure



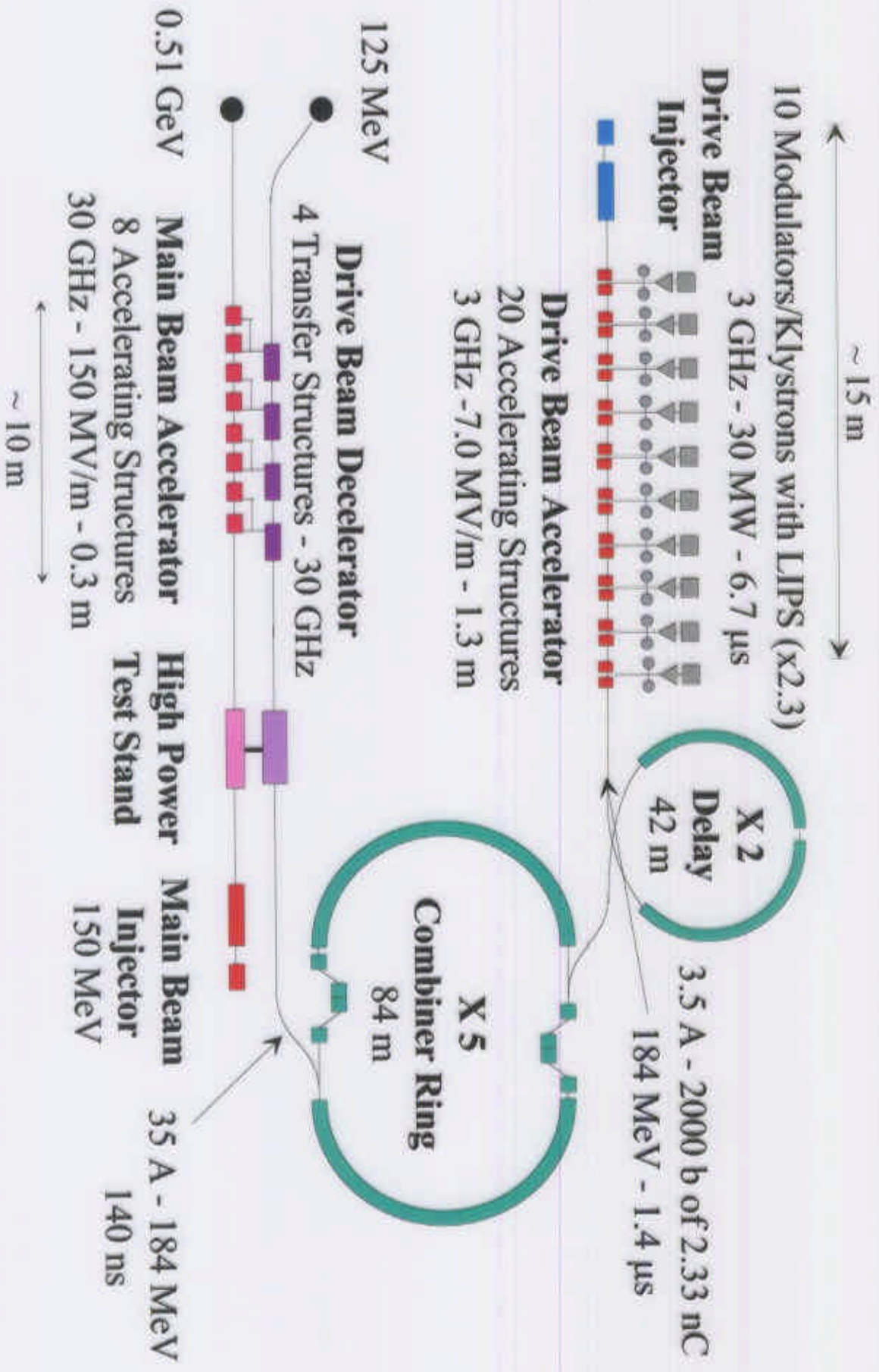


# CLIC RF POWER SOURCE FOR 3 TeV COLLIDER



To generate more or fewer drive beams to power a higher or lower energy collider only requires a longer or shorter modulator pulse but the number of klystrons does not change

# CLIC TEST FACILITY - CTF 3 - Nominal Test of Drive Beam Generation, Acceleration & RF Multiplication by a factor 10







### *Main challenges of CLIC scheme:*

- To design a reasonable length beam delivery section for 3 TeV.
- To create and collide beams with very small spot sizes ( $\sigma_{XY} = 43/1\text{nm}$ ) at IP.
- To operate physics detectors with collisions every 0.7 ns.
- To extract meaningful physics data with a strong beam-beam interaction ( $\delta_B \sim 31\%$ ).
- To generate ultra-small emittances ( $\epsilon_{nH/V} \sim 500/10\text{ nrad.m}$ ) from damping rings.
- To preserve this emittance in linac in presence of strong transv. wake-fields ( $W_T \sim f^3$ )
- To develop the necessary 30 GHz technology - and in particular to build  
**Accelerating structures, Power-extracting structures, and BPMs.**
- To demonstrate accelerating gradients of 150 MV/m for 130 ns.
- To demonstrate feasibility of new DB generation and power production scheme.



### 3. *Beyond Next-Generation LCs*

#### 3a. Pulsed heating of accelerating structure surface

A general consensus is that in terms of (suppression of )  
 { dark current capture we may scale  
 breakdown

$$E_{\text{acc}} \sim \lambda^{-1}.$$

However, instantaneous temp rise had better be

$$\Delta T < 40 \sim 120 \text{ K} . \dots \text{CONSTANT}$$

for preventing plastic deformation of OFC, also.

The typical scaling of  $\Delta T$  is

$$\Delta T \sim E_{\text{acc}}^2 \lambda^{1/4}.$$

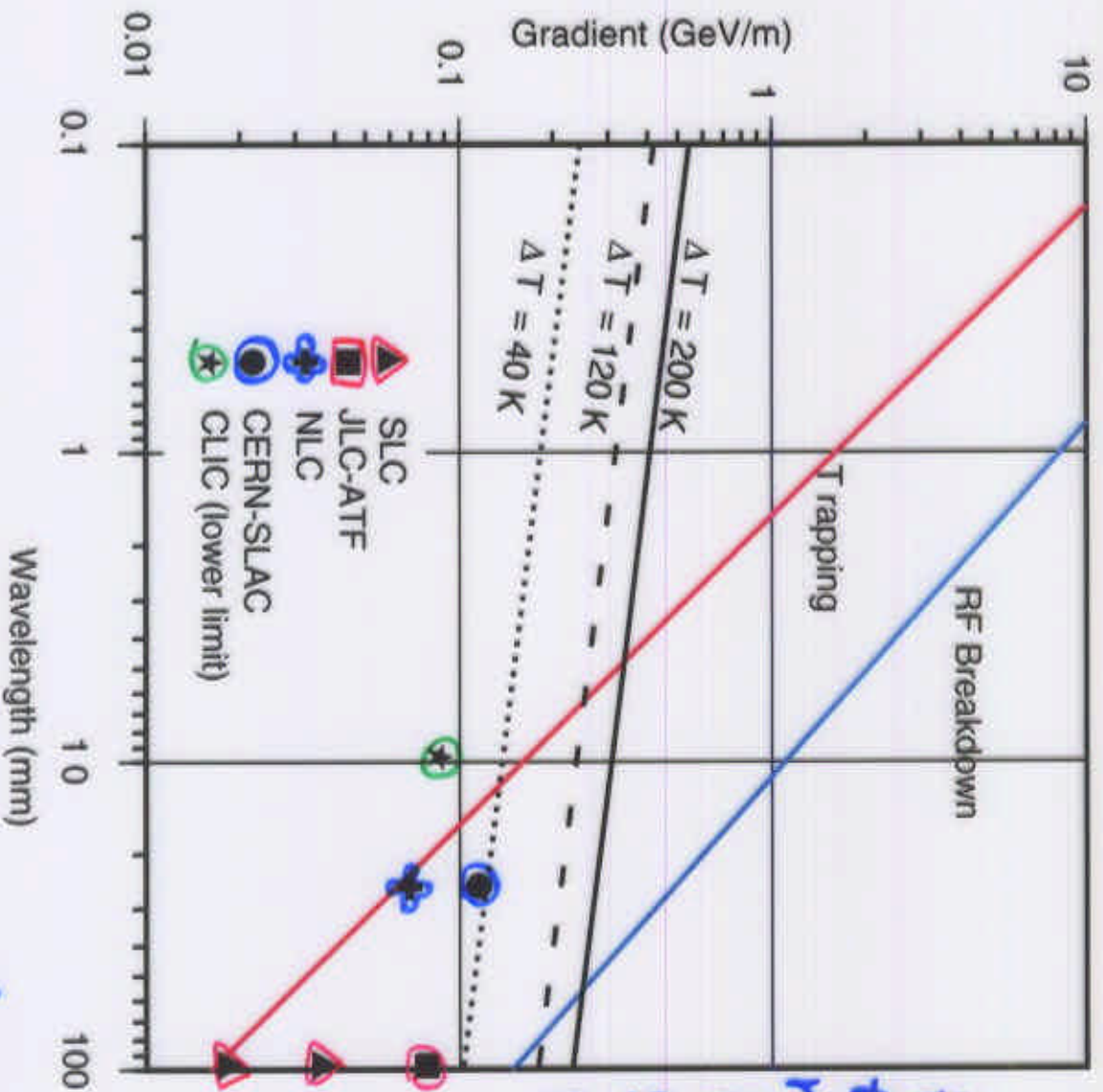
are likely

So, to keep  $\Delta T$  below a certain constant, we need to observe

$$E_{\text{acc}} \sim \lambda^{-1/8}.$$

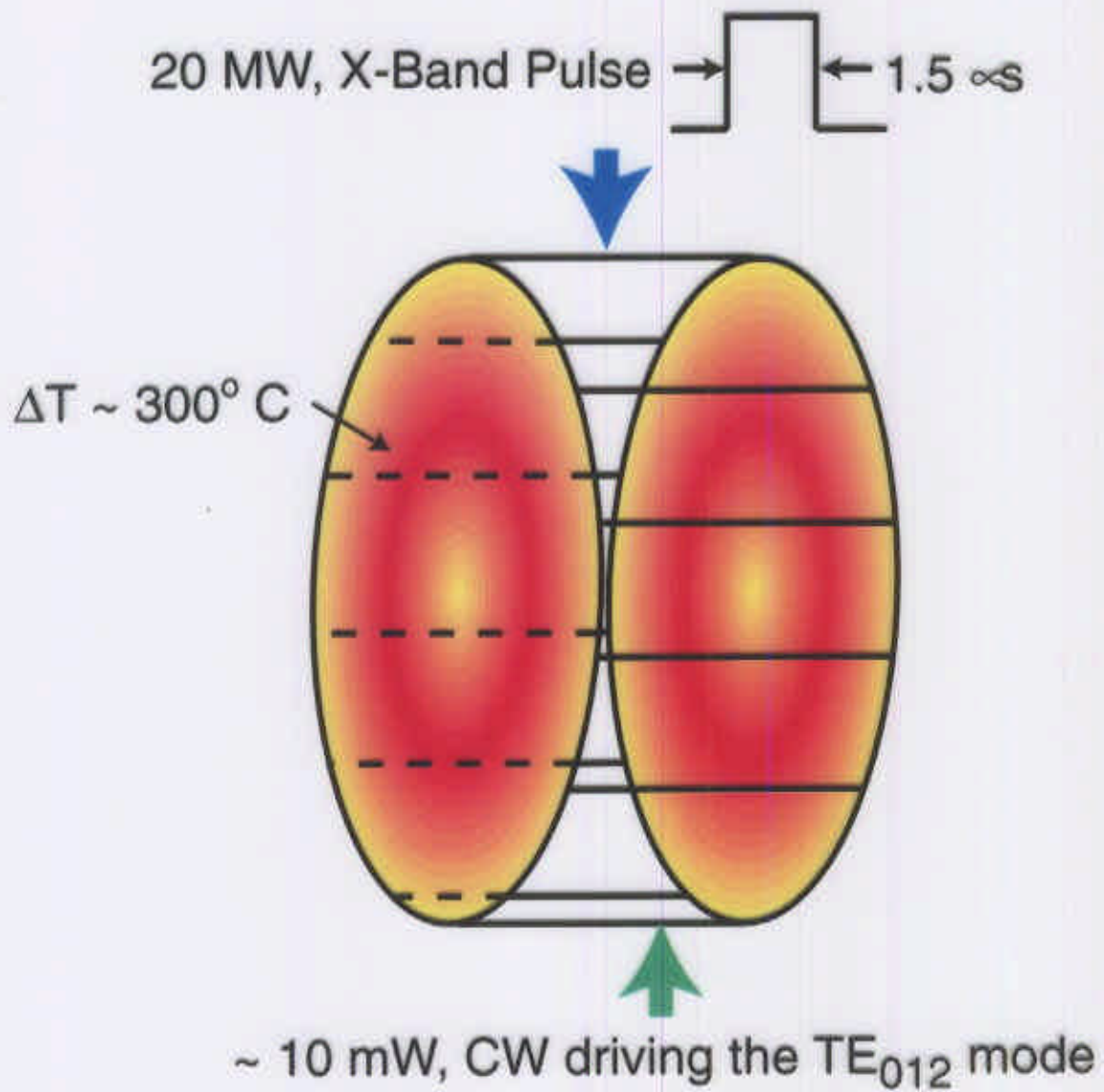
What does this mean?

- We may not be allowed to be too aggressive in pushing OFC structures.
- More Exp data needed (work under way by R.Siemann, et al @ SLAC). *SLAC-PUB-8070*
- Use of "harder" material, more robust against plastic deformation (such as "glicop") ?



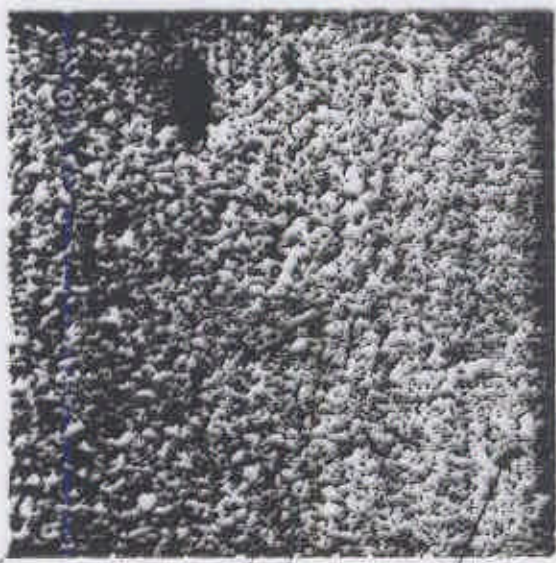
Pulse heating is  
thought to be the  
most serious  
limit to  
scaled solid-state  
structures

(courtesy D. Whittum)

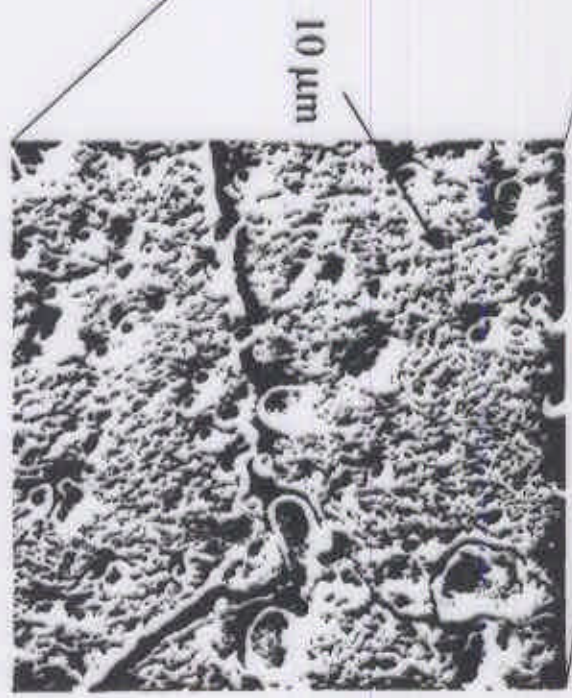
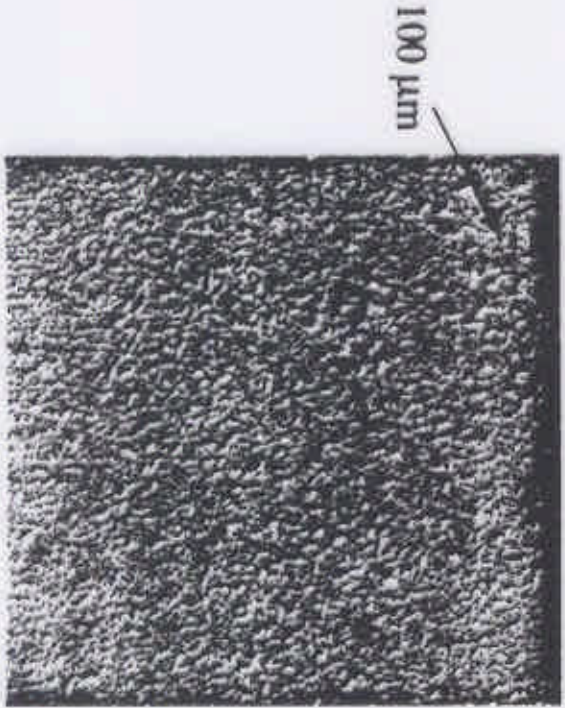




**Scanning Electron Microscope  
5 keV, secondary emission**



**Area of Maximum  
Temperature Rise**



**Center of Endcap  
No Damage**

### 3b. W-band Technology

80 GHz -->  $\lambda = 0.38$  cm

Aiming at reduced power consumption and higher accelerating gradient.

- W-band "sheet-beam" klystron R&D
  - Conceptual studies (SLAC).
- Accelerating structure (mm-wavelength, sub- $\mu$ m tolerance)
  - LIGA (Deep X-ray lithography) and other micro-machining techniques

Fabrication testing (SLAC, TU Berlin, Sandia - Livermore, SRRC-Taiwan)

### 3c. Plasma-based Accelerator

Inject photons or charged particle beams into plasma and create strong wakefields.

Transverse wakefield --> (de-)focussing effects

Longitudinal wakefield --> acceleration

- 100 GV/m for  $\sim 0.1$  mm  $\Delta E \sim 100$  MeV (Modena, Naka<sup>~'94</sup>jima)
- Some interesting experimental results emerging. (CERN, LBNL, UCLA, USC, SLAC...)





Accelerator Research Department B

# W-Band Sheet Beam Klystron Development

*W-BAND = 80 GHz*

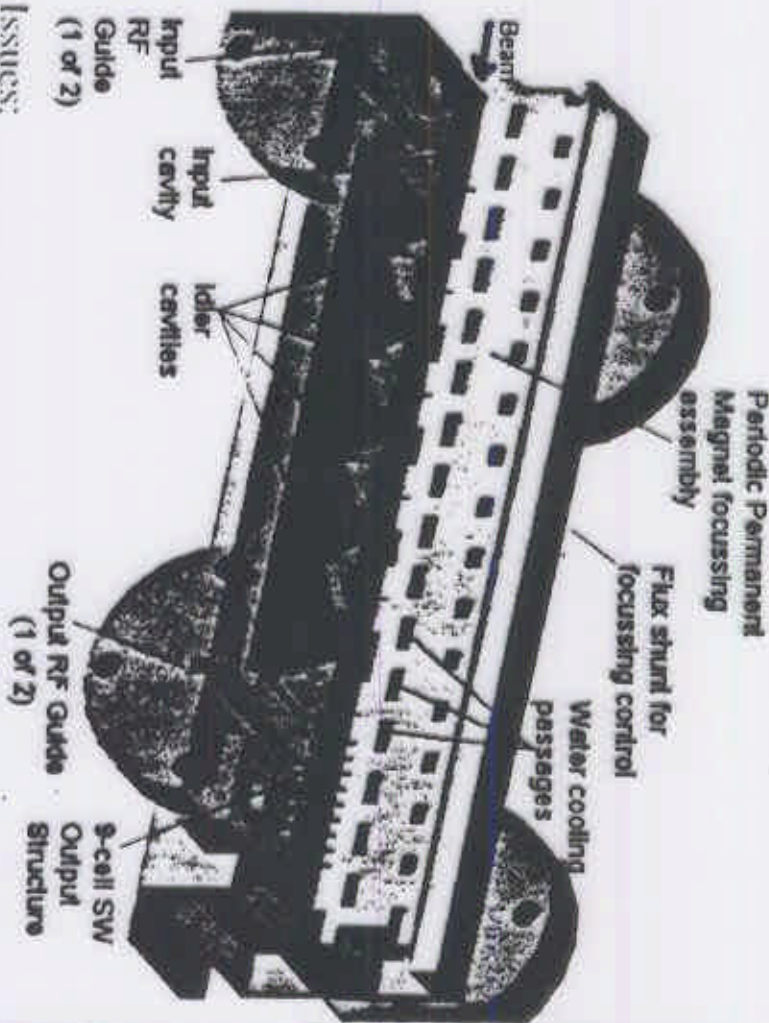
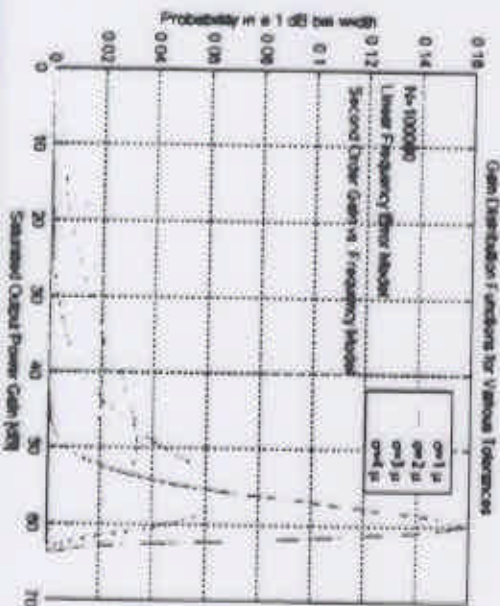
Goal:

Develop a high-power mm-wave source for accelerator research and radar applications

Source Parameters:

- Output Power: 1 MW
- Input Power: 0.5 Watt
- Efficiency (PAE): 49%
- Operating frequency: 91.392 GHz
- Bandwidth (3 dB): 0.2 GHz
- Net Gain: 63 dB

Most probable gain with 1µm RMS dimensional accuracy: 58.4 dB



Key Issues:

RF Circuit fabrication → focus of present research effort

Tolerances: ~1 µm RMS

Surface quality: 4-16 µ-inch interior finish

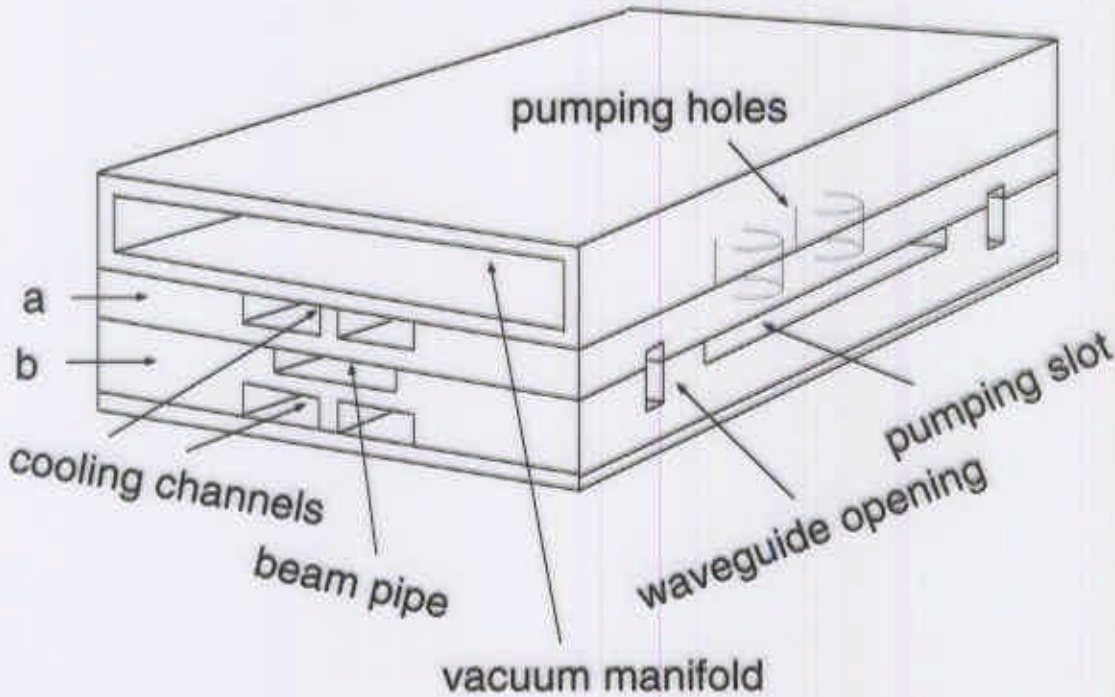
Sheet beam generation and transport

15 Ampere, 140 kV beam in 0.8x7.2mm channel

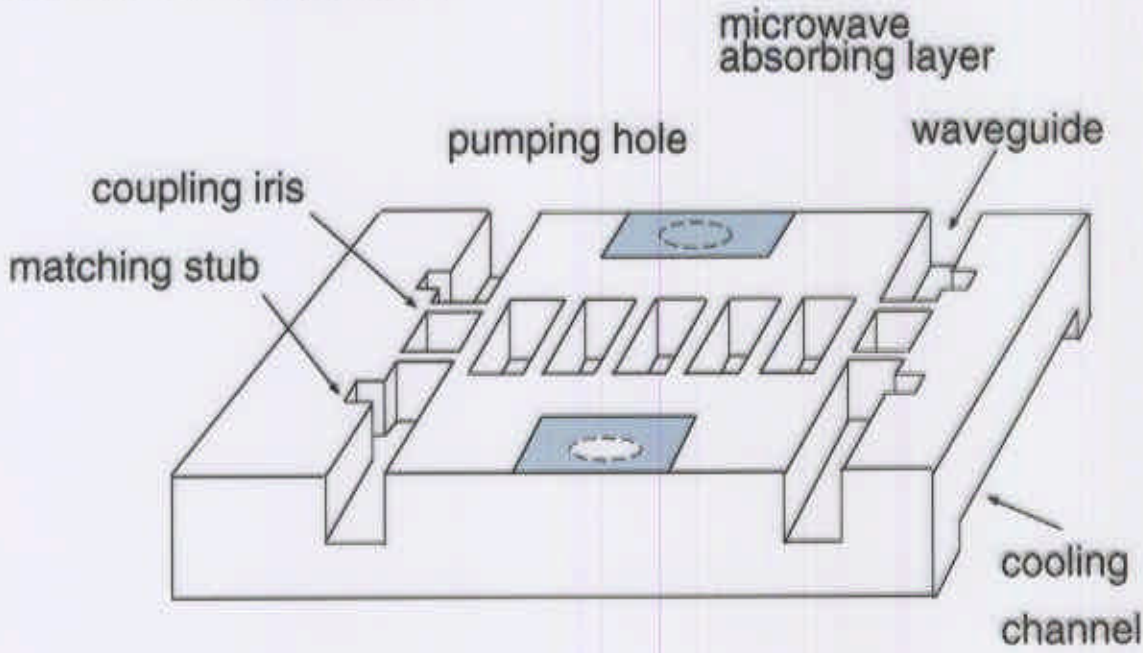
Tube instability, oscillation



**FINAL ASSEMBLY**



**LAYER "A" SKETCH**



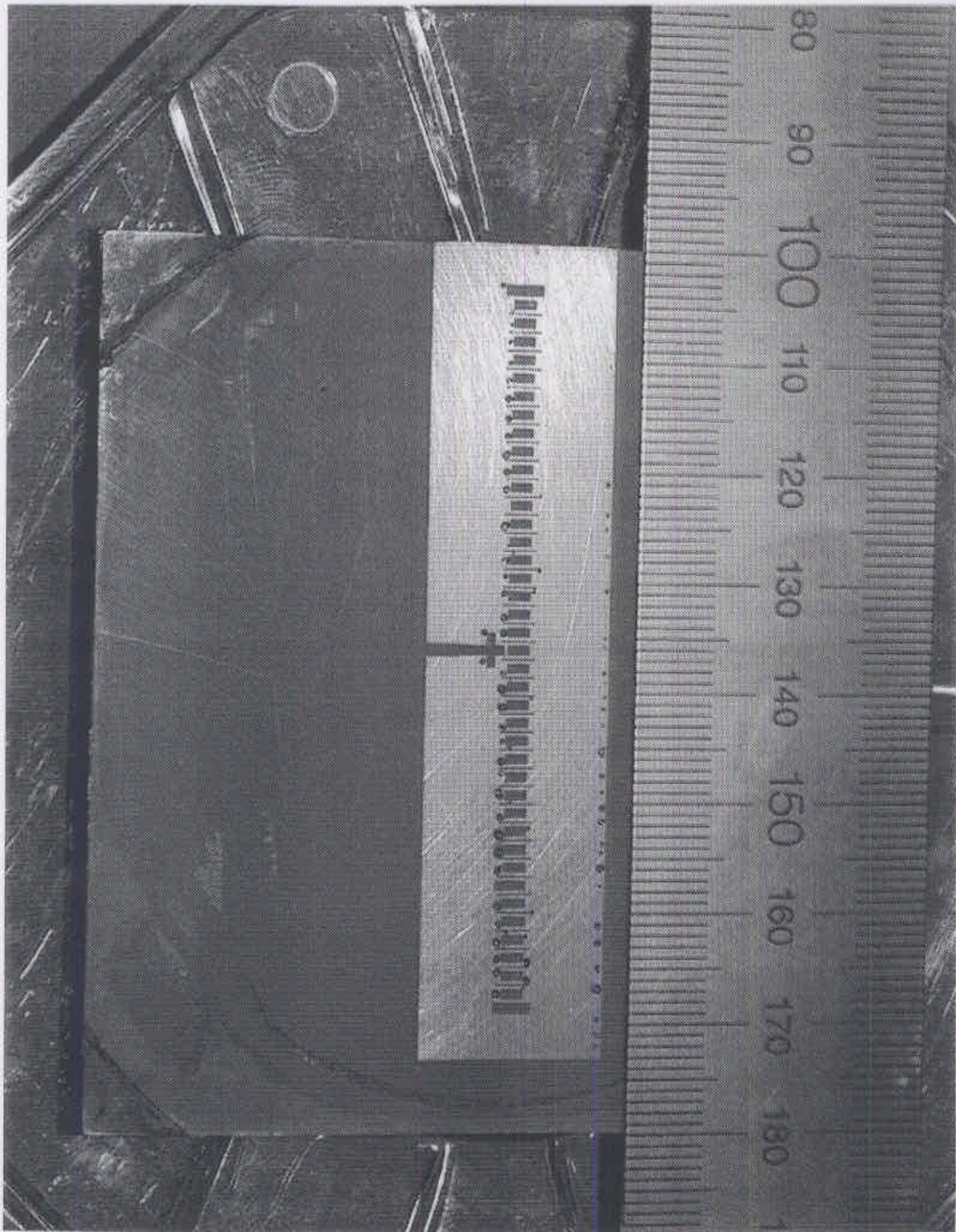


PMMA MASK FORMED BY EXPOSURE TO X-RAY

0405 10KV 1mm

A scanning electron micrograph (SEM) showing a pattern of dark, parallel lines on a lighter background. The lines are arranged in a grid-like pattern, with some lines being thicker than others. The pattern is oriented diagonally. The image is labeled with '0405' and '10KV' above a horizontal line, and '1mm' below it, indicating the scale and voltage used for the image.

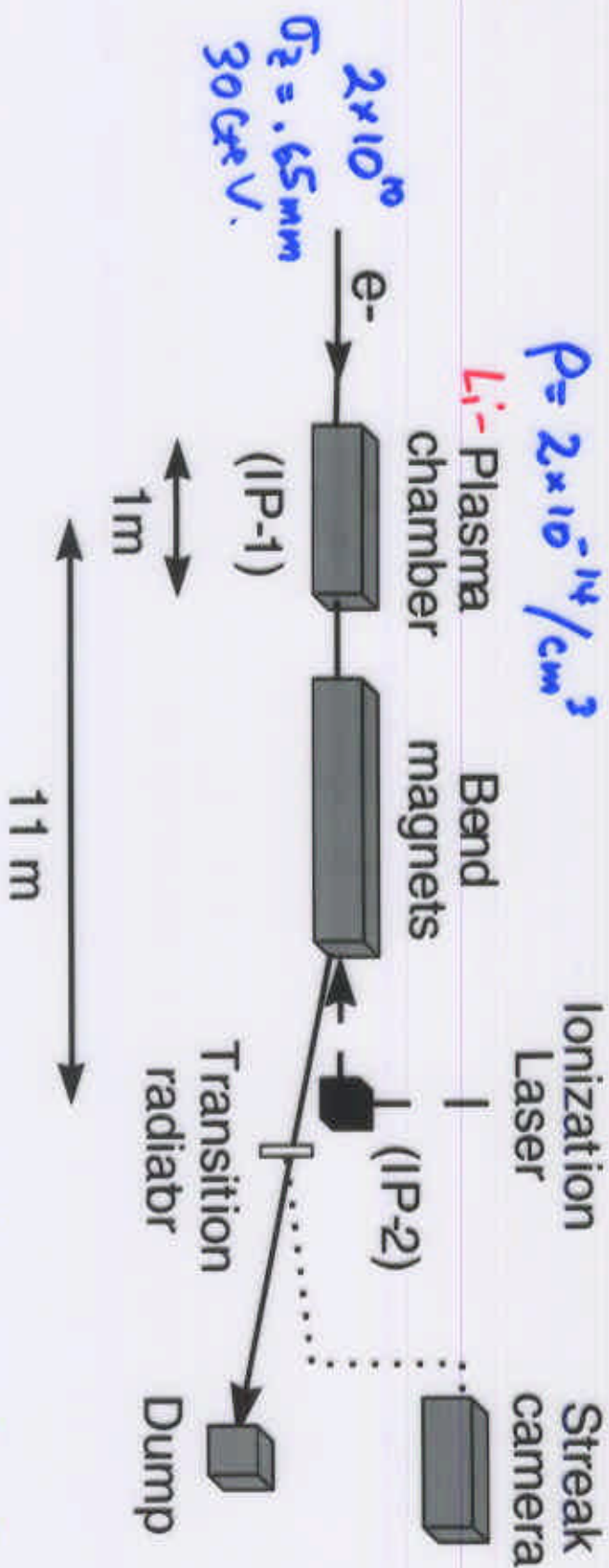






# E-157 (Exp Summer '99) @ SLAC PWFA - PLASMA-BASED WAKEFIELD ACCELERATION

Layout of SLAC-FFTB Plasma Wakefield Experiment



- STRONGER TRANSVERSE FOCUSING CREATED THROUGH PLASMA WAKE HAS BEEN SEEN. ( $\sim 6000 \text{ T/m}$ )
- WORK UNDERWAY TOWARDS DETECTING LONGITUDINAL FORCES (i.e. ACCELERATION)

### 3b. Laser Acceleration

Lasers with  $\lambda = 1 - 2 \text{ nm}$

$10^{19} \text{ W/cm}^2$  irradiance  $\rightarrow 10 \text{ GV/m}$

Arrange two (or more) laser beams in a way to produce longitudinal electric field relative to the beam travel.

#### ■ LEAP Project (SLAC, Ginzon, HEPL)

- Aim at demonstrate laser-driven electron acceleration in a dielectric structure in vacuum. Prep exp studies under way.

1mJ/pulse Ti - Sapphire Laser





## 4. Conclusions / Observations

- R&D teams worldwide are making steady progress towards next-generation LCs at this stage of fundamental R&D.
- However, none of the next-generation LC schemes have cleared substantial portion of industrialization issues associated with mass production of high-precision RF (and other) hardware components at this point.
- The break-through can occur, hopefully, though extension / expansion of existing test facilities (some may have to be new), which demonstrate the working of a fraction of the real-life RF system (and others, such as DR, collim., FF/IR...).
- A major amount of funding, resources and manpower are required. While being arduous, we should realize they are **quite intellectually stimulating** tasks.
- It is perhaps worth considering creating a more active network in the HEP community which strongly encourages the mobility of scientists and engineering (particularly, the young ones) across -
  - ▼ HEP research
  - ▼ Next-generation LC research
  - ▼ Basic and applied research in, e.g. W-band, Plasma...

Participation is the keyword,